



上海大隆链条厂有限公司

Shanghai Dalong Chains Works Co., Ltd.

石油 | 船舶 | 电梯 | 冶金 | 粮食 | 水泥





**DALONG CHAINS WORKS
LIMITED**

**百年自主品牌
国际领先科技**



Content⁺



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- 1902年（清光绪28年）公司创始人严裕棠创办大隆铁厂。

Sir YAN Yutang founded DALONG in 1902, Guangxu Period, Qing Dynasty.



- 1977 年大隆厂为大高度自动扶梯制造链条，成为中国首家开发研制T133，T68等自动扶梯梯级链的企业。

In 1977 DALONG first developed and produced the T133 & T68 Escalator Chains in China.

- 1953 年12月大隆厂和泰利公司合并成立大隆制造机器厂股份有限公司，并执行公私合营。

Since December 1953 DALONG had become State Owned Enterprise.

1902

1920

1953

1977

1954

- 1920年起大隆厂迁址创办当时最大的机器厂，并独立制造纺织机械、农用机械、拖拉机、柴油发动机等机械设备。

Since 1920 DALONG had been the largest Machinery Corporation in China and producing of Textile machines, Tractors and Diesel Generators.

- 1954 年10月起大隆厂为开创中国石油工业的需要，专业生产石油机械和高强度高精密石油滚子链条等配件。

In October 1954, DALONG delivered the first batch of chains to Chinese Oil fields, and has remained the No.1 market place in the industry since then.

- 2002 年5月大隆链条成为中国第一家通过API spec 7F美国石油协会的认证企业。

DALONG was certified by The American Petroleum Institute (API) in May 2002, and was the first one having the certificate in China.

- 1995 年6月21日上海大隆链条厂注册成立，成为大隆机器厂下属的二级法人经营公司。

June 21, 1995 the DALONG Chain division became the legal entity, belonged to DALONG Corporation.

- 2004 年大隆链条厂成为中国第一家通过丹麦MAN B&W公司检测认可的合格供应商，生产船用大马力柴油发动机（万吨以上）传动链条。

In 2004, DALONG was certified by the Danish MAN & B&W in manufacturing of Marine Diesel Generator Chains

2004

2006

1995

1996

2002

- 1996 年11月大隆链条厂获得ISO9002质量管理体系认证，成为中国链传动行业首家通过此认证的企业，随后通过ISO9001：2000体系认证。

DALONG was the first Chinese Chain manufacture certified by ISO9002 in November, 1996.

- 2006 年7月大隆链条厂被美国莱克斯诺公司全资收购，公司更名为：上海大隆链条厂有限公司。同年REXNORD将美国七工厂的6台400吨-600吨的数控冲压设备运抵并注入大隆公司，并将先进的特种链条、松散物料输送链条制造工艺和技术在大隆厂实践并成功生产。

In July 2006, DALONG became the WOFE Company owned by the world leading American Conveying Equipment Company called "Rexnord Corporation" And since then tons of advanced both hardware and software had been introduced to the century-old company, which had transformed the company into a real modern mindset enterprise.



上海大隆

DALONG TODAY

今日大隆

经营范围是：设计、制造、加工链条和与动力传输产品相关的金属模具以及机械设备。主要产品为标准合金钢精密链条和各种非标特种链条。

大隆链条在保持自身优势链条生产的同时，又借鉴消化吸收美国莱克斯诺的技术和管理经验，利用从莱克斯诺进口的大型数控冲压设备，承接各类特种链条的设计和制造，生产的各行业链条在质量和性价比上得到大幅提升，并得到广大客户的好评。



大隆链条通过自身60年的技术经验的积累，已经是生产各种高品质链条的技术领先型链条生已经是生产各种高品质链条的技术领先型链条生产企业，生产的产品综合性价比可与进口链条相媲美。

Since the acquisition done, DALONG became the full Chain manufacture including the production process of heat treatment, machining, welding and assembly, which develops the company capable for offering the customers products with better price performance, quality and service.

We never discuss quality with the customers, as it is the pre-condition to serve you.





THE FACILITIES

全自动焊接机/Automatic Welding Machines ◆

液压装配机/Hydraulic Assembly Line ◆

PRODUCTION EQUIPMENT

车间设备



链条装配车间和压装设备/Assembly







- ◆ 大吨位冲床/Heavy Punching Machines
- ◆ 等离子切割机/Plasma Cutting Machine
- ◆ 抛丸机/Shot-blasting Machine



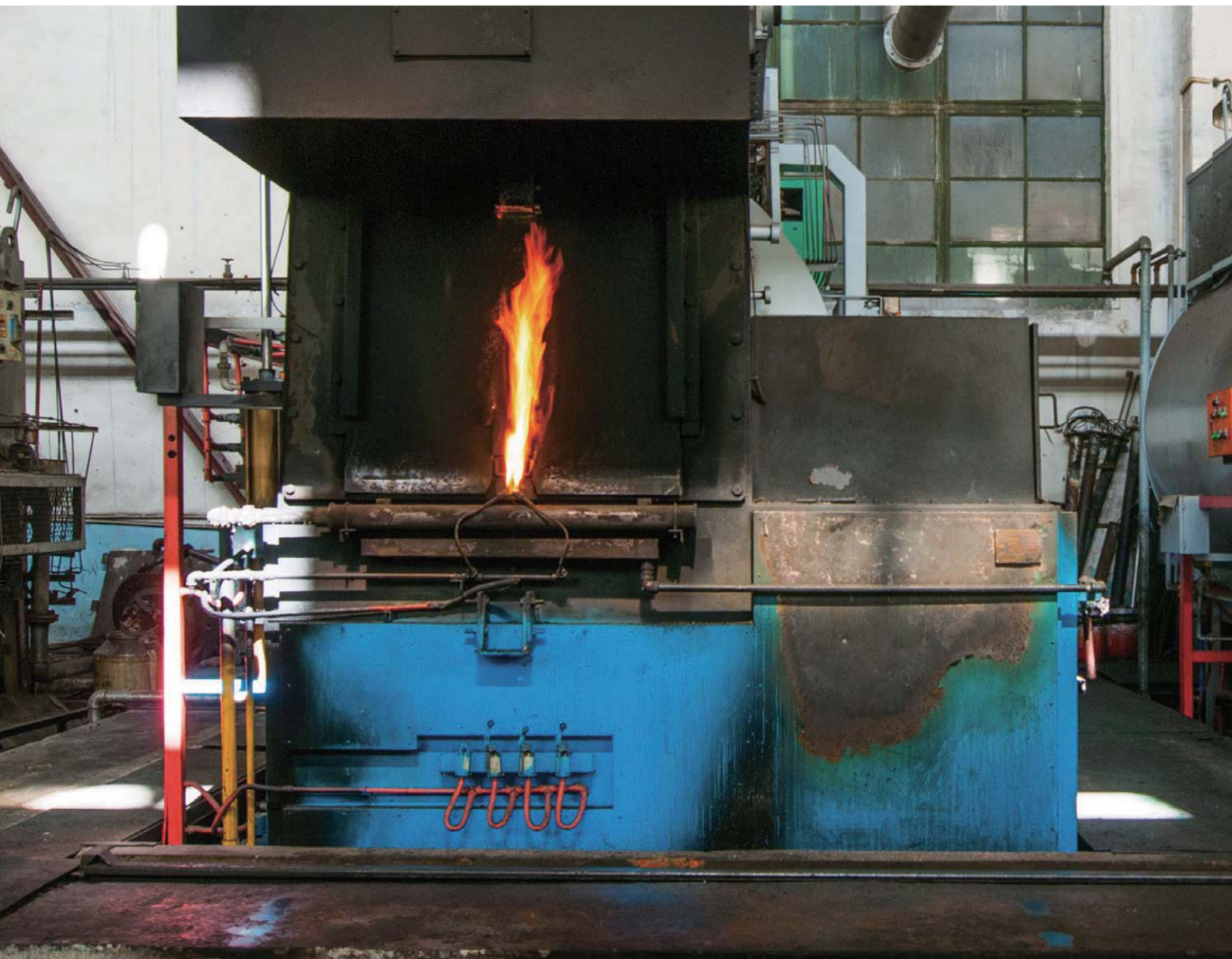


HEAT TREATMENT EQUIPMENT

热处理设备

拥有链条行业最先进的热处理设备，易普生全自动多用炉，电脑控制丰东多用炉，感应淬火机，网带炉等。

DALONG is equipped with the most advanced heat treatment equipment including: Automatic Multifunctional Furnaces, Induction Hardening lines, Meshbelt furnaces etc.









100T拉力机/100T Tension Test Device ◆

线切割设备/Wire Cutting ◆

金相显微镜和三维测量仪/metaloscope& 3D Measuring ◆

二维测距仪/2D Telemeter ◆

各种硬度仪/Hardness test devices ◆

链条预拉机/Pre-loading Machine ◆

INSPECTION DEVICES

检验设备

大隆拥有齐全的检验设备

CERTIFICATE OF HONOR

荣誉证书



● 中国石油物资供应商准入证



● 中国石油供应商网络证书



● ISO9001:2015质量认证



● 2009-2011年上海市著名商标



● 美国石油协会API-7F证书



● 丹麦船级社认证证书



● 实用新型专利证书



● 迅达电梯优秀供应商

CUSTOMER LIST

客户名单

船用及港机

-  沪东重机有限公司
-  上海振华重工（集团）股份有限公司
-  大连船用柴油机有限公司
-  宜昌船舶柴油机有限公司
-  江苏安泰动力机械有限公司
-  特雷克斯中国

石油

-  中国石油集团
-  中国石化集团
-  延长石油集团
-  中国海洋石油总公司
-  四川宏华石油设备有限公司
-  山东科瑞机械制造有限公司
-  南阳二机石油装备（集团）有限公司

水泥

-  冀东水泥集团
-  海螺水泥集团
-  海德堡水泥集团
-  拉法基水泥集团
-  福建南方路面机械有限公司
-  北京金隅集团

扶梯

-  迅达(中国)电梯有限公司
-  西继迅达（许昌）电梯有限公司
-  上海华升富士达扶梯有限公司
-  日立电梯有限公司
-  申龙电梯股份有限公司
-  宁波宏大电梯有限公司

冶金

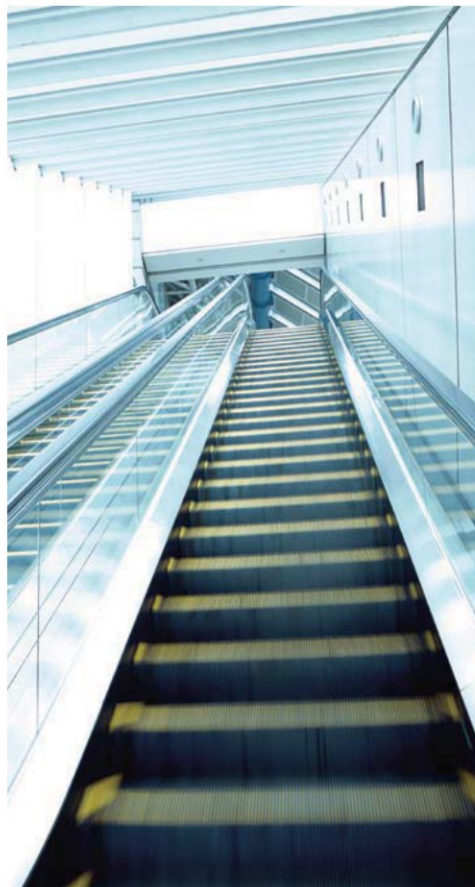
-  鞍山钢铁集团
-  江西铜业股份有限公司
-  本溪钢铁集团
-  包头钢铁集团
-  中钢集团衡阳重机有限公司
-  海南钢铁有限公司
-  攀枝花钢铁集团

粮食

-  中粮集团
-  益海嘉里
-  武汉友谊食品工程有限公司
-  江苏江达
-  中储粮集团
-  江门南方输送



石油/OIL



电梯/Elevator



粮食/Food

APPLICATIONS

应用领域



船舶/Shipping

冶金/Metallurgy

水泥/Cement

链条是工业传动部件的重要动力和物料传输部件。大隆链条在各个行业均有应用，如：石油化工、船舶港机、冶金矿山、扶梯电梯、建材化工、粮食食品、汽车制造、工程机械、木材造纸等等。

Chains are one of the key components assembled to the conveying systems, and the chains Dalong made are delivered widely to various industries, including: Oil Filed, Marine, Mine & Mill, Elevators & Escalators, Construction, Food, Automobile, Machinery & Lumbering etc.

PRODUCT 产品

石油：大隆链条是中国最早开发、研制、生产石油链条专业厂，60年来一直占据石油行业链条质量的最高端。

船用：船用链条是世界上最高质量级别的链条。大隆链条是中国第一家通过丹麦MAN B&W公司检测认可的合格制造商，生产的传动链条满足万吨以上级别大马力船用柴油发动机的长期使用。

冶金：秉承大隆百年机械制造工艺为冶金矿山行业提供质量上乘的各种定制链条。

扶梯：大隆链条是中国最早开发自动扶梯链条的生产商，生产的链条品种几乎涵盖扶梯行业的所有品种。

粮食：大隆链条依托美国技术生产宽窄系列的弯板焊接链条完全能够替代国外的链条产品

水泥：大隆链条生产的斗式提升机链条（中央链和双排链）、堆取料机链条、篦冷机拉链机链条在大型水泥生产线上发挥着稳定高效运转的作用。

Oil Field Chains: DALONG is the manufacturer who developed and produced the first batch of chains for Chinese Oil Fields, and has remained the No.1 market place and highest quality standard since then for 60 years.

Marine Chains: DALONG is the Chinese manufacturer who is certified by The Danish MAN B&W for the manufacturing of marine diesel generator set Chains.

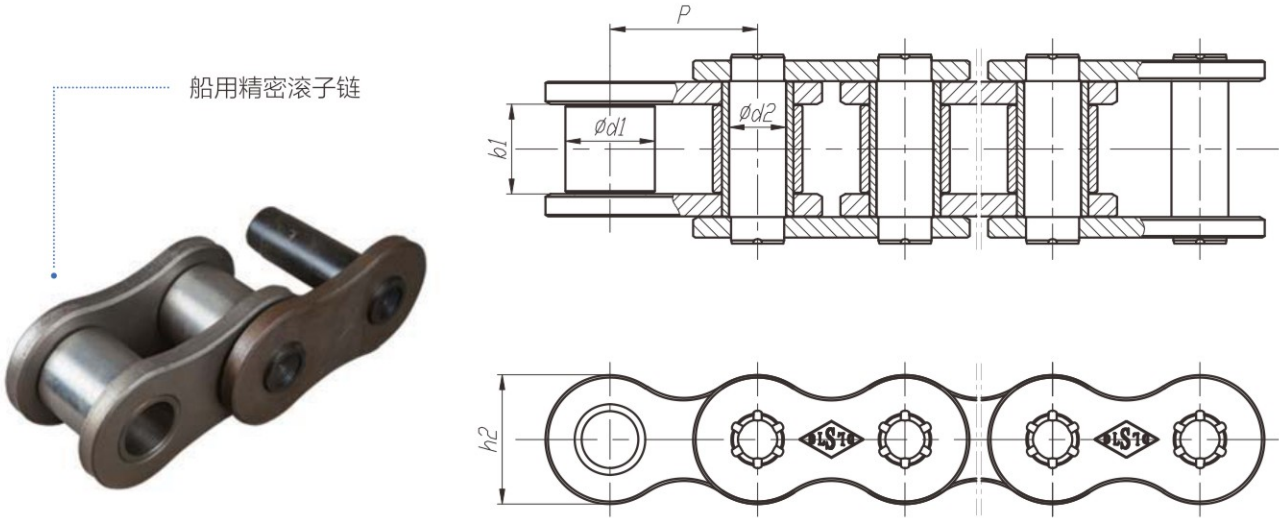
Metallurgical Industry Chains: We Supplies full range of the customized chains for the application of mines and Mills.

Escalator Chains: DALONG the first Chinese manufacturer who developed and produced Escalator Chains, and today we supply almost all the main players in the industry.

Food Manufacturing Chains: DALONG Supplies high price performance localized steel welded chains with world-class quality for food manufacturing.

Cement Chains: The Cement Chains range we supply Including Bucket Conveying System, stacker-reclaimer, Grate Cooler etc.

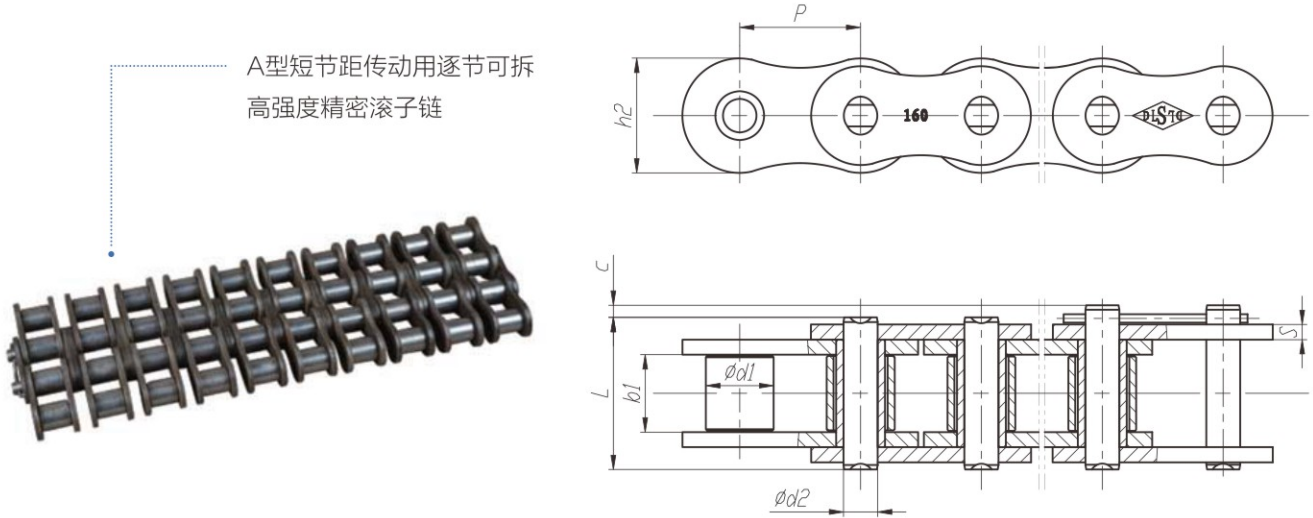




船用精密滚子链技术参数表

Technical parameters of series precise marine roller chain

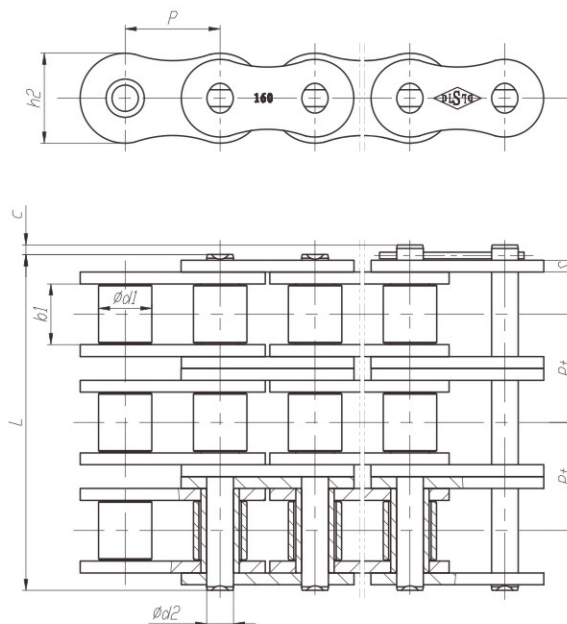
大隆链号	节距 p mm	滚子直径 d1 (max) mm	内链节内宽 b1 (min) mm	销轴直径 d2 (max) mm	链板高度 h2 (max) mm	抗拉载荷 (min) kN	每米重量 kg/m
40BGs-1	63.50	39.3	38.1	22.8	52.96	355	17.0
40BGs-2	63.50	39.3	38.1	22.8	52.96	630	33.0
48BGs-1	76.20	48.2	45.72	29.2	63.88	560	26.0
48BGs-2	76.20	48.2	45.72	29.2	63.88	1000	51.0
56BGs-1	88.90	53.9	53.34	34.3	77.85	850	36.0
56BGs-2	88.90	53.9	53.34	34.3	77.85	1600	71.0
64BGs-1	101.60	63.5	60.96	39.4	90.17	1120	48.0
64BGs-2	101.60	63.5	60.96	39.4	90.17	2000	95.0
72BGs-1	114.30	72.3	68.58	44.4	103.63	1400	63.0
72BGs-2	114.30	72.3	68.58	44.4	103.63	2500	125.0



A型系列短节距传动用逐节可拆高强度精密滚子链技术参数

Technical Parameters of A type series transmission short pitch detachable high strength precision roller chain

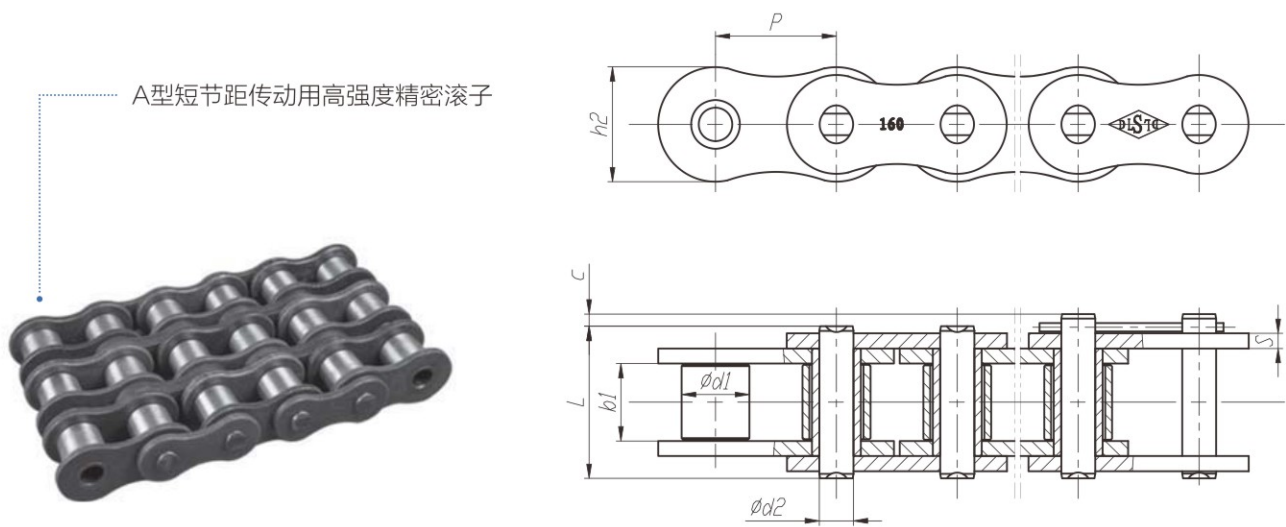
大隆链号	ISO链号	节距 p mm	滚子直径 d1 (max) mm	内链节内宽 b1 (min) mm	销轴直径 d2 (max) mm	链板厚度 s mm	链板高度 h2 (max) mm	排距 pt mm	销轴长度 L (max) mm	止锁件附加宽度 c mm	t抗拉载荷 (min) kN	每米重量 kg/m
80GA-1	16A-1	25.40	15.87	15.75	7.94	3.18	24.13		32.6	3.6	55.6	2.84
80GA-2	16A-2	25.40	15.87	15.75	7.94	3.18	24.13	29.29	61.9	3.6	111.2	5.54
80GA-3	16A-3	25.40	15.87	15.75	7.94	3.18	24.13	29.29	91.2	3.6	166.8	8.23
80GA-4	16A-4	25.40	15.87	15.75	7.94	3.18	24.13	29.29	120.5	3.6	222.4	10.93
80GA-5	16A-5	25.40	15.87	15.75	7.94	3.18	24.13	29.29	149.8	3.6	278	13.63
80GA-6	16A-6	25.40	15.87	15.75	7.94	3.18	24.13	29.29	179.1	3.6	333.6	16.32
80GA-8	16A-8	25.40	15.87	15.75	7.94	3.18	24.13	29.29	237.6	3.6	444.8	21.72
100GA-1	20A-1	31.75	19.05	18.90	9.54	3.96	30.18		39.6	4.0	86.74	4.25
100GA-2	20A-2	31.75	19.05	18.90	9.54	3.96	30.18	35.76	75.4	4.0	173.48	8.31
100GA-3	20A-3	31.75	19.05	18.90	9.54	3.96	30.18	35.76	111.2	4.0	260.22	12.36
100GA-4	20A-4	31.75	19.05	18.90	9.54	3.96	30.18	35.76	146.9	4.0	346.96	16.41
100GA-5	20A-5	31.75	19.05	18.90	9.54	3.96	30.18	35.76	182.6	4.0	433.7	20.47
100GA-6	20A-6	31.75	19.05	18.90	9.54	3.96	30.18	35.76	218.4	4.0	520.44	24.52
100GA-8	20A-8	31.75	19.05	18.90	9.54	3.96	30.18	35.76	289.9	4.0	693.92	32.63
120GA-1	24A-1	38.10	22.22	25.23	11.11	4.75	36.20		49.9	4.2	125.1	6.18
120GA-2	24A-2	38.10	22.22	25.23	11.11	4.75	36.20	45.44	95.3	4.2	250.2	12.12
120GA-3	24A-3	38.10	22.22	25.23	11.11	4.75	36.20	45.44	140.8	4.2	375.3	18.06
120GA-4	24A-4	38.10	22.22	25.23	11.11	4.75	36.20	45.44	186.2	4.2	500.4	23.99
120GA-5	24A-5	38.10	22.22	25.23	11.11	4.75	36.20	45.44	231.7	4.2	625.5	29.93
120GA-6	24A-6	38.10	22.22	25.23	11.11	4.75	36.20	45.44	277.1	4.2	750.6	35.87
120GA-8	24A-8	38.10	22.22	25.23	11.11	4.75	36.20	45.44	368.0	4.2	1000.8	47.75
120GA-10	24A-10	38.10	22.22	25.23	11.11	4.75	36.20	45.44	458.9	4.2	1251	59.63
140GA-1	28A-1	44.45	25.40	25.23	12.71	5.56	42.24		53.7	4.7	170.27	7.94
140GA-2	28A-2	44.45	25.40	25.23	12.71	5.56	42.24	48.87	102.6	4.7	340.54	15.60



A型系列短节距传动用逐节可拆高强度精密滚子链技术参数

Technical Parameters of A type series transmission short pitch detachable high strength precision roller chain

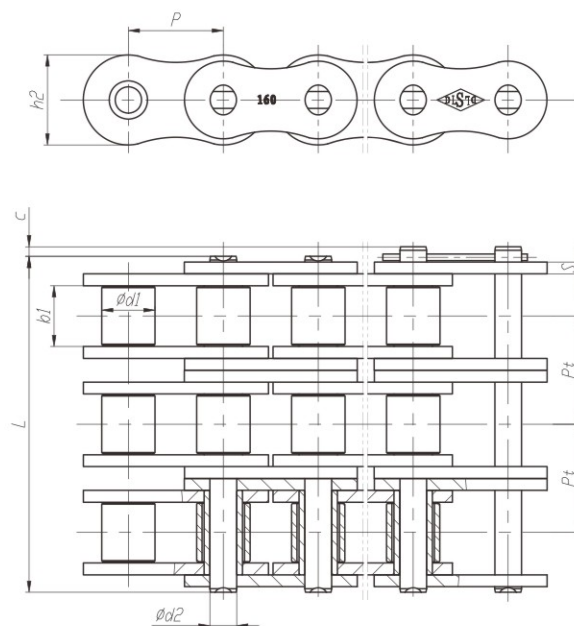
大隆链号	ISO链号	节距 p mm	滚子直径 d1 (max) mm	内链节内宽 b1 (min) mm	销轴直径 d2 (max) mm	链板厚度 s mm	链板高度 h2 (max) mm	排距 pt mm	销轴长度 L (max) mm	止锁件附加宽度 c mm	抗拉载荷 (min) kN	每米重量 kg/m
140GA-3	28A-3	44.45	25.40	25.23	12.71	5.56	42.24	48.87	151.4	4.7	510.81	23.25
140GA-4	28A-4	44.45	25.40	25.23	12.71	5.56	42.24	48.87	200.3	4.7	681.08	30.90
140GA-5	28A-5	44.45	25.40	25.23	12.71	5.56	42.24	48.87	249.2	4.7	851.35	38.55
140GA-6	28A-6	44.45	25.40	25.23	12.71	5.56	42.24	48.87	298.1	4.7	1021.62	46.20
140GA-8	28A-8	44.45	25.40	25.23	12.71	5.56	42.24	48.87	395.8	4.7	1362.16	61.50
140GA-10	28A-10	44.45	25.40	25.23	12.71	5.56	42.24	48.87	493.5	4.7	1702.7	76.81
160GA-1	32A-1	50.80	28.57	31.55	14.29	6.35	48.26		63.9	5.1	222.4	10.47
160GA-2	32A-2	50.80	28.57	31.55	14.29	6.35	48.26	58.55	122.5	5.1	444.8	20.65
160GA-3	32A-3	50.80	28.57	31.55	14.29	6.35	48.26	58.55	181.0	5.1	667.2	30.82
160GA-4	32A-4	50.80	28.57	31.55	14.29	6.35	48.26	58.55	239.6	5.1	889.6	40.99
160GA-5	32A-5	50.80	28.57	31.55	14.29	6.35	48.26	58.55	298.1	5.1	1112	51.60
160GA-6	32A-6	50.80	28.57	31.55	14.29	6.35	48.26	58.55	356.7	5.1	1334.4	61.33
160GA-8	32A-8	50.80	28.57	31.55	14.29	6.35	48.26	58.55	473.8	5.1	1779.2	81.68
180GA-1	36A-1	57.15	35.71	35.48	17.46	7.14	54.31		72.2	5.5	280.2	13.96
180GA-2	36A-2	57.15	35.71	35.48	17.46	7.14	54.31	65.84	138.0	5.5	560.5	27.88
180GA-3	36A-3	57.15	35.71	35.48	17.46	7.14	54.31	65.84	203.9	5.5	840.7	41.62
180GA-4	36A-4	57.15	35.71	35.48	17.46	7.14	54.31	65.84	269.7	5.5	1121	55.36
200GA-1	40A-1	63.50	39.67	37.85	19.85	7.92	60.33		77.9	6.6	347.5	17.35
200GA-2	40A-2	63.50	39.67	37.85	19.85	7.92	60.33	71.55	149.5	6.6	695	34.14
200GA-3	40A-3	63.50	39.67	37.85	19.85	7.92	60.33	71.55	221.0	6.6	1042.5	50.94
200GA-4	40A-4	63.50	39.67	37.85	19.85	7.92	60.33	71.55	292.6	6.6	1390	67.73
240GA-1	48A-1	76.20	47.62	47.35	23.81	9.52	72.39		95.1	7.1	500.4	25.20
240GA-2	48A-2	76.20	47.62	47.35	23.81	9.52	72.39	87.83	183.0	7.1	1000.8	49.81
240GA-3	48A-3	76.20	47.62	47.35	23.81	9.52	72.39	87.83	270.8	7.1	1501.2	74.43
240GA-4	48A-4	76.20	47.62	47.35	23.81	9.52	72.39	87.83	358.6	7.1	2001.6	99.04



A型系列短节距传动用高强度精密滚子链技术参数

Technical Parameters of A type series transmission short pitch high strength precision roller chain

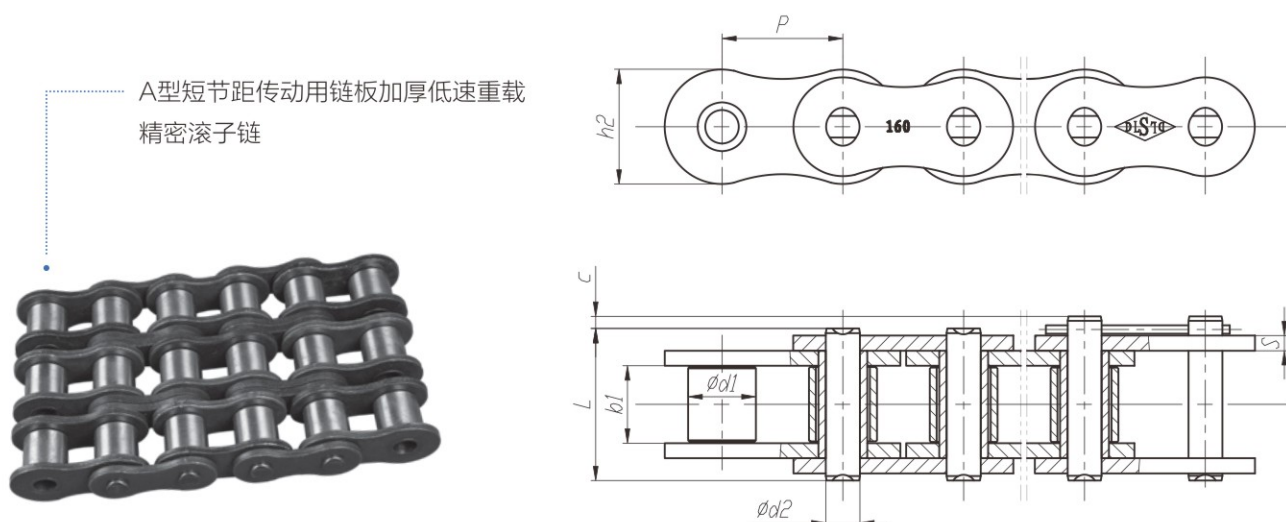
大隆链号	ISO链号	节距 p mm	滚子直径 d1 (max) mm	内链节内宽 b1 (min) mm	销轴直径 d2 (max) mm	链板厚度 s mm	链板高度 h2 (max) mm	排距 pt mm	销轴长度 L (max) mm	止锁件附加宽度 c mm	抗拉载荷 (min) kN	每米重量 kg/m
80G-1	16A-1	25.40	15.87	15.75	7.94	3.18	24.13		32.6	3.6	55.6	2.76
80G-2	16A-2	25.40	15.87	15.75	7.94	3.18	24.13	29.29	61.9	3.6	111.2	5.45
80G-3	16A-3	25.40	15.87	15.75	7.94	3.18	24.13	29.29	91.2	3.6	166.8	8.15
100G-1	20A-1	31.75	19.05	18.90	9.54	3.96	30.18		39.6	4.0	86.74	4.15
100G-2	20A-2	31.75	19.05	18.90	9.54	3.96	30.18	35.76	75.4	4.0	173.48	8.20
100G-3	20A-3	31.75	19.05	18.90	9.54	3.96	30.18	35.76	111.2	4.0	260.22	12.25
120G-1	24A-1	38.10	22.22	25.23	11.11	4.75	36.20		49.9	4.2	125.1	6.05
120G-2	24A-2	38.10	22.22	25.23	11.11	4.75	36.20	45.44	95.3	4.2	250.2	11.99
120G-3	24A-3	38.10	22.22	25.23	11.11	4.75	36.20	45.44	140.8	4.2	375.3	17.93
140G-1	28A-1	44.45	25.40	25.23	12.71	5.56	42.24		53.7	4.7	170.27	7.99
140G-2	28A-2	44.45	25.40	25.23	12.71	5.56	42.24	48.87	102.6	4.7	340.54	15.44
140G-3	28A-3	44.45	25.40	25.23	12.71	5.56	42.24	48.87	151.4	4.7	510.81	23.09
160G-1	32A-1	50.80	28.57	31.55	14.29	6.35	48.26		63.9	5.1	222.4	10.33
160G-2	32A-2	50.80	28.57	31.55	14.29	6.35	48.26	58.55	122.5	5.1	444.8	20.50
160G-3	32A-3	50.80	28.57	31.55	14.29	6.35	48.26	58.55	181.0	5.1	667.2	30.67
180G-1	36A-1	57.15	35.71	35.48	17.46	7.14	54.31		72.2	5.5	280.2	13.78
180G-2	36A-2	57.15	35.71	35.48	17.46	7.14	54.31	65.84	138.0	5.5	560.5	27.70
180G-3	36A-3	57.15	35.71	35.48	17.46	7.14	54.31	65.84	203.9	5.5	840.7	41.44
200G-1	40A-1	63.50	39.67	37.85	19.85	7.92	60.33		77.9	6.6	347.5	17.04
200G-2	40A-2	63.50	39.67	37.85	19.85	7.92	60.33	71.55	149.5	6.6	695	33.83
200G-3	40A-3	63.50	39.67	37.85	19.85	7.92	60.33	71.55	221.0	6.6	1042.5	50.63
240G-1	48A-1	76.20	47.62	47.35	23.81	9.52	72.39		95.1	7.1	500.4	24.93
240G-2	48A-2	76.20	47.62	47.35	23.81	9.52	72.39	87.83	183.0	7.1	1000.8	49.54
240G-3	48A-3	76.20	47.62	47.35	23.81	9.52	72.39	87.83	270.8	7.1	1501.2	74.16



A型系列短节距传动用低速重载精密滚子链技术参数

Technical Parameters of A type series transmission short pitch low speed heavy duty precision roller chain

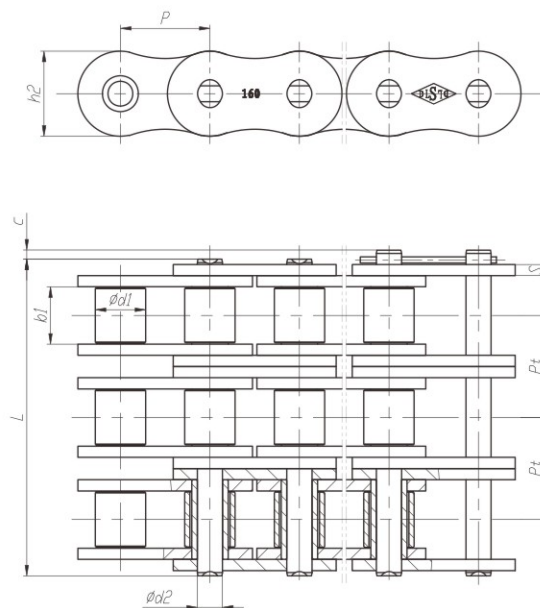
大隆链号	ISO链号	节距 p mm	滚子直径 d1 (max) mm	内链节内宽 b1 (min) mm	销轴直径 d2 (max) mm	链板厚度 s mm	链板高度 h2 (max) mm	排距 pt mm	销轴长度 L (max) mm	止锁件附加宽度 c mm	抗拉载荷 (min) kN	每米重量 kg/m
80Sw-1	16A-1	25.40	15.8	15.75	7.9	3.18	24.13	/	32.6	3.6	70.6	2.76
80Sw-2	16A-2	25.40	15.8	15.75	7.9	3.18	24.13	29.29	61.9	3.6	141.2	5.45
80Sw-3	16A-3	25.40	15.8	15.75	7.9	3.18	24.13	29.29	91.2	3.6	211.8	8.15
80Sw-4	16A-4	25.40	15.8	15.75	7.9	3.18	24.13	29.29	120.5	3.6	282.4	10.82
100Sw-1	20A-1	31.75	19.0	18.90	9.5	3.96	30.18	/	39.6	4.0	105.9	4.15
100Sw-2	20A-2	31.75	19.0	18.90	9.5	3.96	30.18	35.76	75.4	4.0	211.8	8.20
100Sw-3	20A-3	31.75	19.0	18.90	9.5	3.96	30.18	35.76	111.2	4.0	317.7	12.25
100Sw-4	20A-4	31.75	19.0	18.90	9.5	3.96	30.18	35.76	147.0	4.0	423.6	16.31
120Sw-1	24A-1	38.10	22.2	25.23	11.1	4.75	36.20	/	49.9	4.2	150	6.05
120Sw-2	24A-2	38.10	22.2	25.23	11.1	4.75	36.20	45.44	95.3	4.2	300	11.99
120Sw-3	24A-3	38.10	22.2	25.23	11.1	4.75	36.20	45.44	140.8	4.2	450	17.93
120Sw-4	24A-4	38.10	22.2	25.23	11.1	4.75	36.20	45.44	186.2	4.2	600	23.82
140Sw-1	28A-1	44.45	25.4	25.23	12.7	5.56	42.24	/	53.7	4.7	194.2	7.99
140Sw-2	28A-2	44.45	25.4	25.23	12.7	5.56	42.24	48.87	102.6	4.7	388.4	15.44
140Sw-3	28A-3	44.45	25.4	25.23	12.7	5.56	42.24	48.87	151.4	4.7	582.6	23.09
140Sw-4	28A-4	44.45	25.4	25.23	12.7	5.56	42.24	48.87	200.3	4.7	776.8	30.72
160Sw-1	32A-1	50.80	28.5	31.55	14.2	6.35	48.26	/	63.9	5.1	247.1	10.33
160Sw-2	32A-2	50.80	28.5	31.55	14.2	6.35	48.26	58.55	122.5	5.1	494.2	20.50
160Sw-3	32A-3	50.80	28.5	31.55	14.2	6.35	48.26	58.55	181.0	5.1	741.3	30.67
160Sw-4	32A-4	50.80	28.5	31.55	14.2	6.35	48.26	58.55	239.6	5.1	988.4	40.85



A型系列短节距传动用链板加厚低速重载精密滚子链技术参数

Technical Parameters of A type series transmission short pitch plate thickened low speed heavy duty precision roller chain

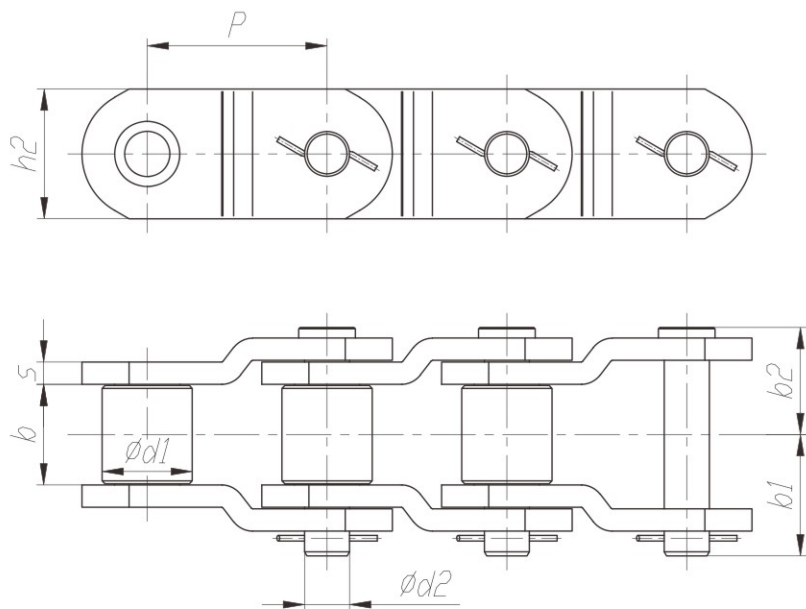
[illegible]



B型系列短节距传动用精密滚子链技术参数

Technical Parameters of B type series transmission short pitch precision roller chain

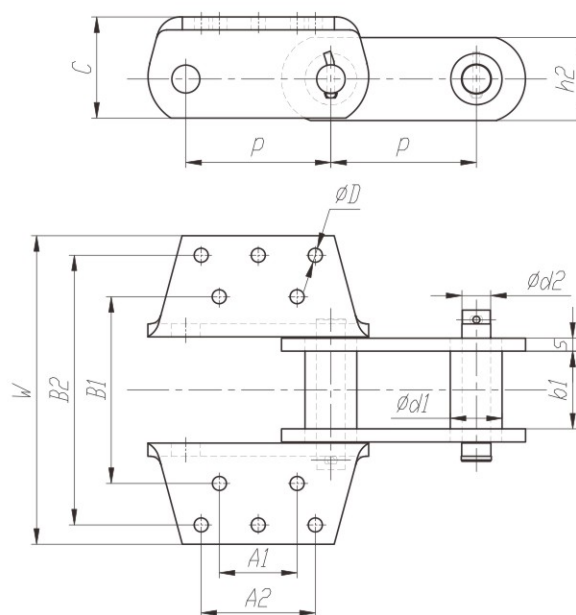
大隆链号	节距 p mm	滚子直径 d1 (max) mm	内链节内宽 b1 (min) mm	销轴直径 d2 (max) mm	链板高度 h2 (max) mm	排距 Pt mm	销轴长度 L mm	止锁件附加宽度 c mm	抗拉载荷 (min) kN	每米重量 kg/m
16B-1	25.40	15.88	17.02	8.28	21.08		36.1	5.4	60	2.7
16B-2	25.40	15.88	17.02	8.28	21.08	31.88	68.0	5.4	106	5.3
16B-3	25.40	15.88	17.02	8.28	21.08	31.88	99.9	5.4	160	7.9
20B-1	31.75	19.05	19.56	10.19	26.42		43.2	6.1	95	3.6
20B-2	31.75	19.05	19.56	10.19	26.42	36.45	79.7	6.1	170	7.1
20B-3	31.75	19.05	19.56	10.19	26.42	36.45	116.1	6.1	250	10.6
24B-1	38.10	25.40	25.40	14.63	33.40		53.4	6.6	160	6.7
24B-2	38.10	25.40	25.40	14.63	33.40	48.36	101.8	6.6	280	13.3
24B-3	38.10	25.40	25.40	14.63	33.40	48.36	105.2	6.6	425	19.9
28B-1	44.45	27.94	30.99	15.90	37.08		65.1	7.4	200	8.3
28B-2	44.45	27.94	30.99	15.90	37.08	59.56	124.7	7.4	360	16.1
28B-3	44.45	27.94	30.99	15.90	37.08	59.56	184.3	7.4	530	23.8
32B-1	50.80	29.21	30.99	17.81	42.29		67.4	7.9	250	10.5
32B-2	50.80	29.21	30.99	17.81	42.29	58.55	126.0	7.9	450	20.8
32B-3	50.80	29.21	30.99	17.81	42.29	58.55	184.5	7.9	670	31.2
40B-1	63.50	39.37	38.10	22.89	52.96		82.6	10.2	355	17.0
40B-2	63.50	39.37	38.10	22.89	52.96	72.29	154.9	10.2	630	33.0
40B-3	63.50	39.37	38.10	22.89	52.96	72.29	227.2	10.2	950	47.5
48B-1	76.20	48.26	45.72	29.24	63.88		99.1	10.5	560	26.0
48B-2	76.20	48.26	45.72	29.24	63.88	91.21	190.4	10.5	1000	51.0
48B-3	76.20	48.26	45.72	29.24	63.88	91.21	281.6	10.5	1500	74.4
56B-1	88.90	53.98	53.34	34.32	77.85		114.6	11.7	850	36.0
56B-2	88.90	53.98	53.34	34.32	77.85	106.60	221.2	11.7	1600	71.0
64B-1	101.60	63.50	60.96	39.40	90.17		130.9	13.0	1120	48.0
64B-2	101.60	63.50	60.96	39.40	90.17	119.89	250.8	13.0	2000	95.0
72B-1	114.30	72.39	68.58	44.48	103.63		147.4	14.3	1400	63.0
72B-2	114.30	72.39	68.58	44.48	103.63	136.27	283.7	14.3	2500	125.0



大节距低速重载传动用弯板滚子链技术参数

Technical Parameters of transmission big pitch low speed heavy duty winding plate precision roller chain

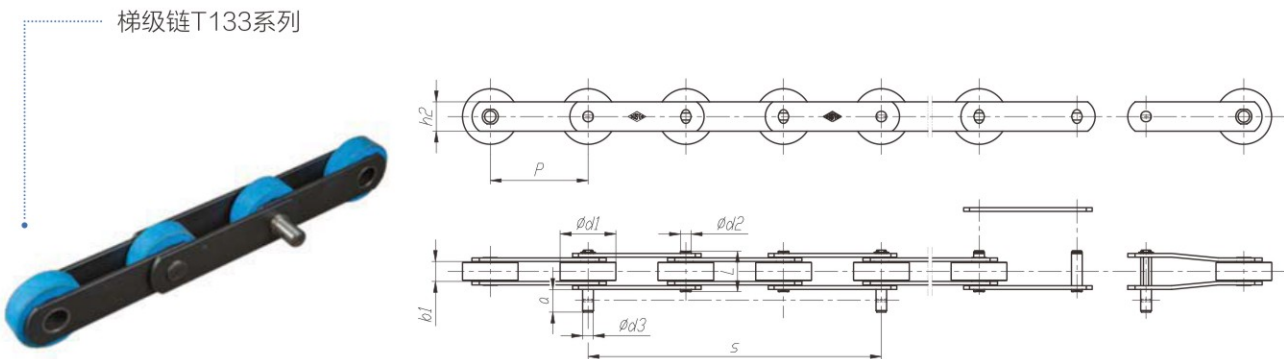
	大隆链号	节距	滚子直径	窄端内宽	销轴直径	链板厚度	链板高度	销轴尾部 至中线的距离	销轴头部 至中线的距离	抗拉载荷	每米重量
		p mm	d1 (max) mm	b * mm	d2 (max) mm	s (max) mm	h2 (max) mm	b1 mm	b2 mm	(min) kN	kg/m
	2010	63.5	31.75	38.1	15.90	7.9	47.8	47.8	42.9	250	15
	2512	77.9	41.28	39.6	19.08	9.7	60.5	55.6	47.8	340	18
	2814	88.9	44.45	38.1	22.25	12.7	60.5	62.0	55.6	470	25
	3315	103.45	45.24	49.3	23.85	14.2	63.5	71.4	63.5	550	27
	3618	114.3	57.15	52.3	27.97	14.2	79.2	76.2	65.0	760	38
	4020	127	63.5	69.9	31.78	15.7	91.9	90.4	77.7	990	52
	4824	152.4	76.2	76.2	38.13	19.0	104.6	98.6	88.9	1400	68
	5628	177.8	88.9	82.6	44.48	22.4	133.4	114.3	101.6	1890	95
*窄端内宽最小宽度=0.95p											
注：大隆牌大节距低速重载传动田弯板滚子链按GB5858标准制造											



中央链

The central chains with cement

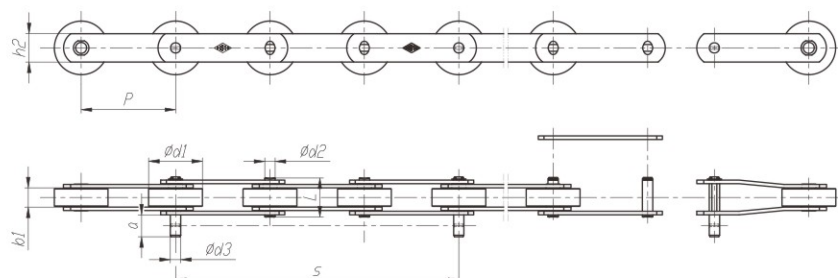
大隆链号 Chains NO.	Pitch 节距 P mm	inner width between inner links 内节内宽 b1 mm	Bushing OD 套筒外径 d1 mm	Pin Dia 销轴直径 d2 mm	Sidebar Thickness 链板厚 s mm	Sidebar Height 链板高 h2 mm	bucket size安装尺寸							Break load 破断载荷 (KN)
							C mm	A1 mm	A2 mm	B1 mm	B2 mm	D mm	W mm	
ZY2856K24	152.4	76.2	44.45	25.4	12.7	64	80	64	-	185	-	18	240	530
ZY3956K24	152.4	76.2	44.45	25.4	12.7	77	86.5	64	-	185	-	18	243	640
ZY2857K44	152.4	76.2	44.45	25.4	12.7	83	105	89	89	178	305	16	356	750
ZY3958K44	152.4	76.2	50.8	29	14.5	83	105	89	89	178	305	16	349	830
ZY2859K44	152.4	95	60.5	32	16	102	127	70	114	229	330	18	382	900
ZY2864K443	177.8	95	60.5	32	16	102	127	95	140	229	330	18	382	900
ZY3984K443	177.8	95	63.5	38.2	16	102	127	95	140	229	330	18	382	1200
ZY3994K443	177.8	101.6	69.85	44.5	16	115	137	95	140	241	343	18	394	1600
ZY4084K443	177.8	102	75	48	16	140	165	95	140	241	343	18	394	2000



自动扶梯梯级链技术参数表

Technical parameters of elevator step chain

大隆链号	节距 p mm	梯节距 s mm	内链节内宽 b1 (min) mm	滚轮直径 d1 (max) mm	销轴直径 d2 (max) mm	销轴长度 L (max) mm	异形销轴 直径 h2 (max) mm	伸出长 h3 (max) mm	链板高度 h2 (max) mm	抗拉载荷 (min) kN	每梯级重量 kg/set
T133 · 76	133.33	400 ± 0.2	27.1	76	14.63	55	14.6	31	41	180	0.86
T133G · 76	133.33	400 ± 0.2	27	76	14.63	55.2	14.6	31	40	180	0.82
T133Z · 76	133.33	400 ± 0.2	27.1	76	24	56	20	36	50.6	180	1.26
T133GS · 76	133.33	400 ± 0.2	27	76	14.63	55.2	14.6	31	40	180	0.77
T133S · 76	133.33	400 ± 0.2	27	76	14.63	55.2	14.6	31	40	130	0.77
T133 · 76 · 90	133.33	400 ± 0.2	27	76	12.67	51	12.6	31	40	90	0.48
T133 · 26	133.33	400 ± 0.2	33.9	33.37 ^①	22	69.6	20	/	60	260	1.51
T133Zn · 26	133.33	400 ± 0.2	33.9	33.37 ^①	22	69.6	20	/	60	260	1.51
T133 · 35	133.33	400 ± 0.2	33.9	53.98 ^①	30	66.4	20	/	75	350	2.31
T133Zn · 35	133.33	400 ± 0.2	33.9	53.98 ^①	30	66.4	20	/	75	350	2.31
T133GF · 75	133.33	400 ± 0.2	27	75	14.63	55.2	14.6	31	40	180	0.83
T133ZF · 80	133.33	400 ± 0.2	27.1	80	24	56	20	31	50.6	200	1.14
T133XZF · 80	133.33	266.66 ± 0.2	27.1	80	24	56	20	31	50.6	200	1.19
T133ZF · 90	133.33	400 ± 0.2	32.9	90	29	68	20	31	60	310	1.7
T133 · 75 · 88	133.33	400 ± 0.2	25.1	75	12.5	49	12.8	28.5	35	88	0.64
T133 · 75 · 15	133.33	400 ± 0.2	25.2	75	14.63	53.4	14.8	33.5	35	150	0.77
T133G · 75	133.33	399.99 ^{+0.2 -0.1}	25.1	75	20	49	20	34.5	45	173	0.82
T133G · 70	133.33	400 ± 0.2	27	70	14.63	55.2	14.6	31	40	180	0.81
		399.99 ^{+0.23 -0.17} (2外1内)									
T133 · 70 · 120	133.33		35.5	70	12	58.5	14.6	31	35	120	0.67
		399.99 ^{+0.37 -0.03} (2外1内)									
T133 · 120	133.33	400 ± 0.2	25	/	20	51	/	/	45	120	0.82
T133 · 110	133.33	400 ± 0.2	30	110	17.5	60.5	/	/	40	180	1.16

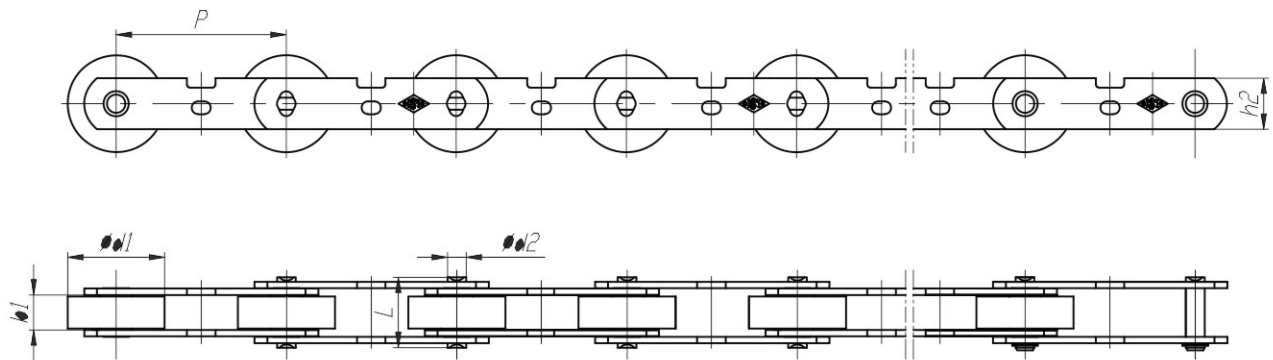


自动扶梯梯级链技术参数表

Technical parameters of elevator step chain

	大隆链号	节距	梯节距	内链节内宽	滚轮直径	销轴直径	销轴长度	异形销轴		链板高度	抗拉载荷	每梯级重量
		p	s	b1	d1	d2	L			h2	(min)	
		mm	mm	(min) mm	(max) mm	(max) mm	(max) mm			(max) mm	kN	kg/set
注：①无滚轮，该尺寸是滚子直径 ②伸出端有台肩"+"后面尺寸为台肩长度	T133·100	133.33	400 ^{+0.2} _{-0.1}	25.1	/	16	50.3	/	/	45	130	0.81
	T133P1	133.33	400 ^{+0.2} _{-0.1}	25.1	75	12.5	48.4	12.8	28.5	35	105	0.67
	T133P	133.33	400±0.2	27.1	70	14.63	55	14.63	31	35	150	0.75
	T133G·70·123	133.33	400±0.2	27	70	14.63	55.2	14.63	31	35	123	0.73
	T133G·75·15	133.33	400 ^{+0.2} _{-0.1}	21	75	12.6	47	12.8	32.5	32	105	0.7
	T135·75	135	4050.2	27.3	75	14.63	54	15	65	32	120	/
	T135·75·190	135	4050.2	27.3	75	14.63	54	15	65	40	190	/
	T135·75·190Z	135	4050.2	27.3	75	20	55	15	51.5	43/46	190	/
	T135L·60	135.6	4070.2	27	60	14	51.6	/	/	40	120	/
	T135.47	135.47	4060.25	22.3	76	12	49.4	12.7	31	32	123	/
	T135.0G	135	405	23	76.2	15	50	/	/	35/40	160	/
	T135.6	135.6	4070.2	23.5	76.2	12.7	51	/	/	28/35	127	/
	T135.6M	135.6	4070.2	23.5	76.2	12.7	51	/	/	28/32	120	/
	T135.46	135.46	4070.2	23.5	76.2	12.7	51	/	/	28/35	127	/
	T135GL·6×24	135	406.41 ^{+0.2} _{-0.1}	23.8	76	20	50.4	/	/	40/45	/	/
	T135·6·76	135	4070.2	23	76.2	12.7	51	/	/	32/38	150	/
	T135G·76·190	135.46	406.4±0.15	/	76.2	25	56.8	/	/	45	190	/
	S750	135.47	4060.2	27.1	76	12.8	49	12.8	31	32	123	/
	T136·80·13	136	406.41 ^{+0.3} ₀	24	80	15	51	16.5	31	35/38	130	/
	T136·80·16	136	406.41 ^{+0.3} ₀	24	80	15	51	16.5	31	43	160	/

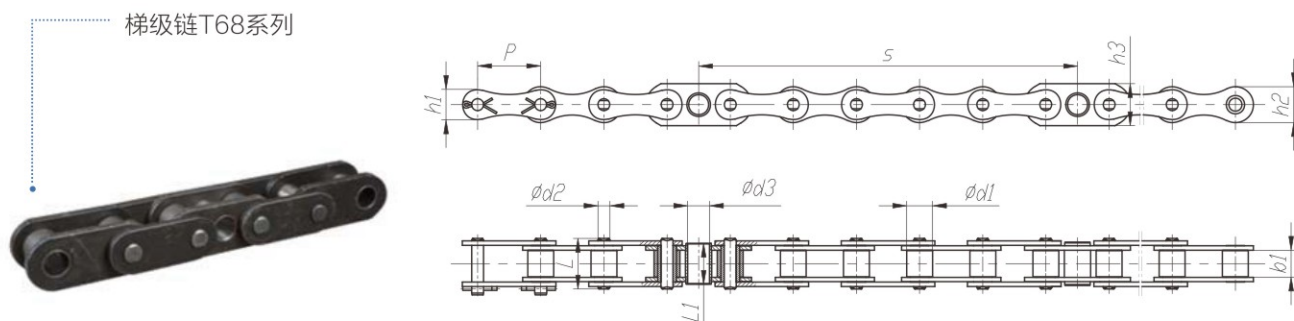
注：①无滚轮，该尺寸是滚子直径 ②伸出端有台肩"+"后面尺寸为台肩长度



自动人行道梯级链

Automatic pavement step chains series

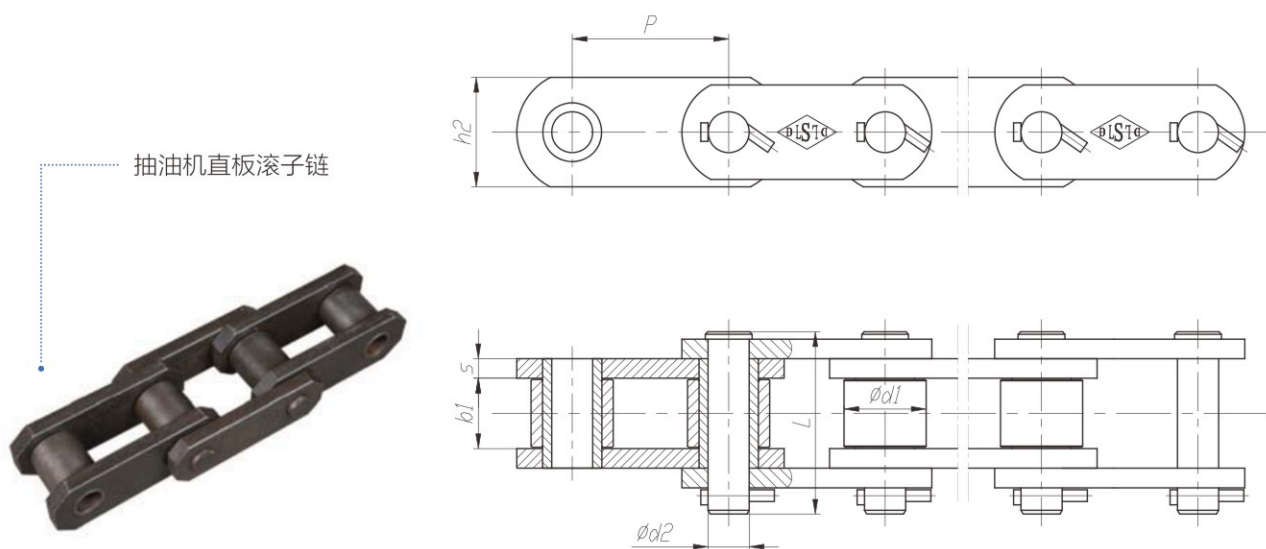
	大隆链号	节距 p mm	滚轮直径 d1 (max) mm	内链节内宽 b1 (min) mm	销轴直径 d2 (max) mm	销轴长度 L (max) mm	链板高度 h2 (max) mm	抗拉载荷 (min) kN	每米重量 kg/set
	T133XG.76	133.33	76	27	14.63	55.2	40	180	0.79
	T133X.76	133.33	76	27	14.63	55.2	40	130	0.82
	T133XZ.76	133.33	76	27.1	24	56	50.6	180	1.12
	T133XG.70D	133.33	76	27	14.63	55.2	40	180	0.76
	T135X.76	135	76	23.5	12.7	51	40/45	35	0.95



链节带轴套型自动扶梯梯级链

Bushing type escalator step chains

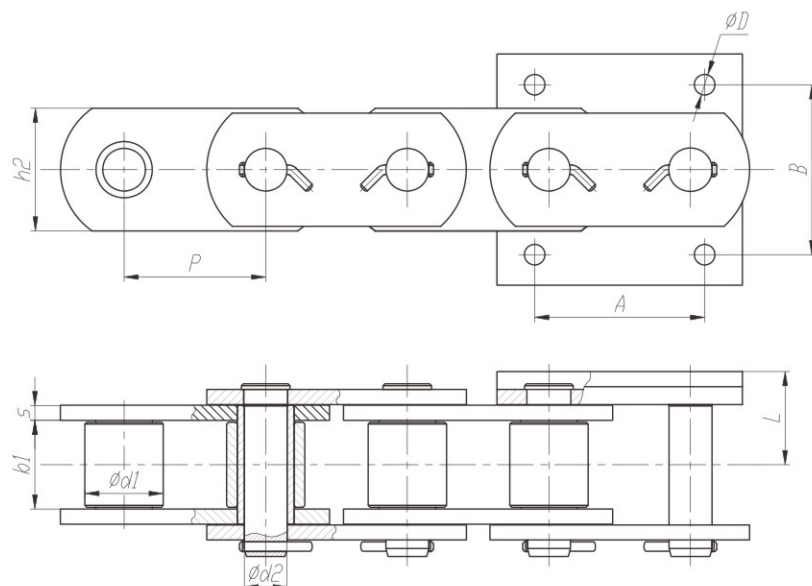
	大隆链号	节距	梯节距	滚子直径	内链节内宽	销轴直径	销轴长度	链板高度		装配套筒		抗拉载荷	重量
		p	s	d1	b1	d2	L	链板	装配链板	孔径	长度	(min) kN	kg/set
		mm	mm	(max) mm	(min) mm	(max) mm	(max) mm	h2 (max) mm	h3 (max) mm	d3 (max) mm	L1 (max) mm		
	T67 · 15	67.73	406.4 ^{+0.4} ₀	28	25.4	14.29	51	32/38	46	21	35	158	0.35
	T67 · 15	66.73	406.4 ^{+0.4} ₀	28.4	27	14.29	52.6	32/38	46	23	36.6	/	/
	T67 · 18	66.7	400 ^{+0.4} ₀	32	29.6	18	62	40	56.3	25	42.8	180	0.65
	T68 · 08	68.4	410.4 ^{+0.3} _{-0.1}	28	20.7	12.7	42.3	33/39	45.5	21	30.6	80	0.31
	T68 · 10	68.4	410.4 ^{+0.3} _{-0.1}	28	20.7	12.7	46	33/39	45.5	21	30.6	98	0.34
	T68 · 12	68.4	410.4 ^{+0.3} _{-0.1}	28	20.7	12.7	42.3	33/39	45.5	21	30.6	120	0.31
	T68 · 13	68.4	410.4 ^{+0.3} _{-0.1}	32	20.7	14.29	46	33/39	45.5	23.5	40.85	127.4	0.39
	T68 · 16	68.4	410.4 ^{+0.3} _{-0.1}	28	29.6	14.29	54.9	33/39	45.5	22	39.6	161.7	0.4
	T68 · 17	68.4	410.4 ^{+0.3} _{-0.1}	32	29.7	17	57.1	39	45.5	23.5	56.2	166.6	0.47
	T68 · 17-A	68.4	410.4 ^{+0.3} _{-0.1}	32	29.7	17	57.1	39	45.5	23.5	56.2	166.6	0.48
	T68 · 24	68.4	410.4 ^{+0.3} _{-0.1}	36	36	22	81	44/52	52	23.5	56.2	235.3	1.06
	T68 · 25	68.4	410.4 ^{+0.3} _{-0.1}	32	29.7	18	61	39/48	56	23.5	56.2	245	0.58
	T102Z	102	410.4 ^{+0.3} _{-0.1}	62	45	31	92	52/68	68	23.5	87.5	355.7	2.46



大节距低速重载传动用直板滚子链技术参数

Technical Parameters of transmission big pitch low speed heavy duty straight plate roller chains

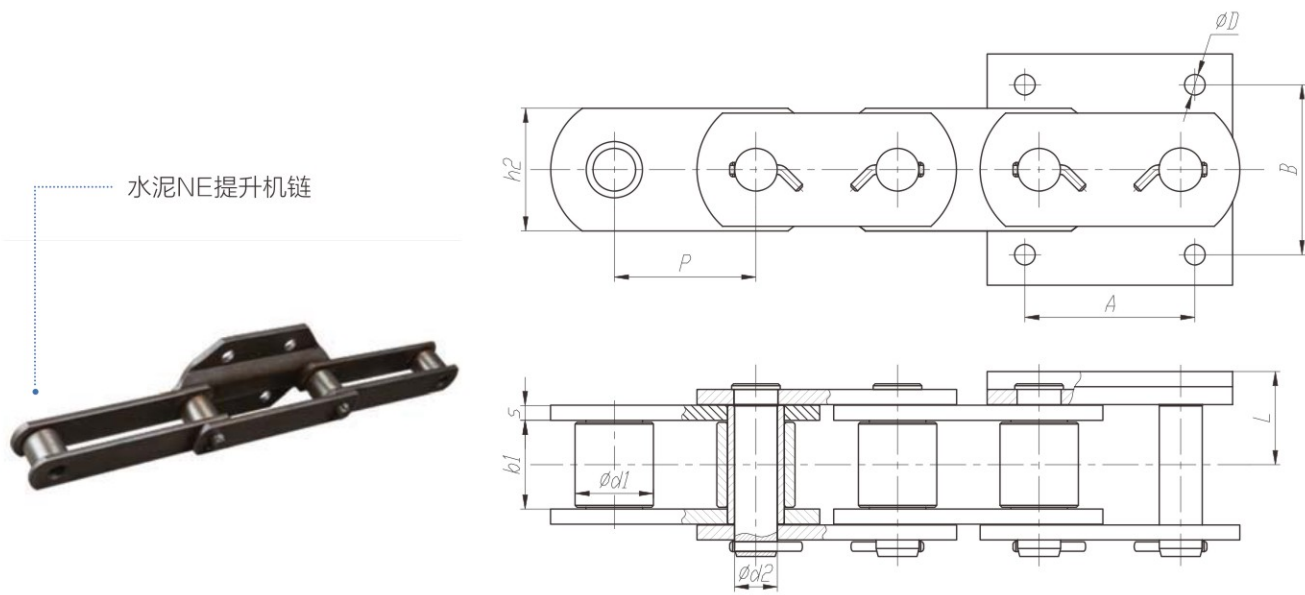
	大隆链号	节距 p mm	滚轮直径 d1 (max) mm	内链节内宽 b1 (min) mm	销轴直径 d2 (max) mm	链板厚度 s (max) mm	链板高度 h2 (max) mm	销轴长度 L mm	抗拉载荷 (min) kN	每米重量 kg/set
	S88.9	88.9	44.45	38.1	23.81	12.7	63.5	107	550	24.4
	S77.9	77.9	41.28	39.6	19.08	9.7	60	95.5	378	18.9
	S103	103.45	57.15	49.3	27.97	14.2	73	134.9	700	39.0
	S114	114.3	63.5	52.3	31.78	14.2	91.9	141.2	900	43.6
	S127	127	66.68	55.55	33.34	15.88	88.9	150	934	45.4
注：S103-S127增强型直板链其传动能力大于同节距直板链										



水泥提升机链条

Cement chain of bucket elevator

大隆链号	Pitch 节距 P	Roller OD 滚子外径 D	Pin Dia 销轴直径 d	inner width between inner links 内节内宽 b1	Sidebar Thickness 链板厚 S	Sidebar Height 链板高 H	Attachment Hole 螺栓孔径 D2	bucket size 安装尺寸 A B		attachment distance from center 附板距 中心 L	Break load 破断载荷 (kN)
C75H4	75	29	14.5	30	6.5	38	14	75	80	38.5	220
C76.2	76.2	34.9	16	37.1	8	44.5	14	75	80	46.5	280
T250-100	100	34.9	16	37	8	44.5	16	100	100	46.5	250
C100H4.315	100	45	20	47	8	62	18	100	100	55	315
T500-100	100	48.5	24	57	10	60	16	100	100	64	500
T550-100	100	50.8	24	57	10	70	16	100	100	62	550
C100H4	100	50.8	24	57	10	64	16	100	100	64	600
T600-100	100	50.8	24	57	10	75	18	100	105	X	600
T750-125	125	63.5	31.5	67.5	12	90	18	125	130	75	750
C125H4-7	125	57.2	28	66.7	12.7	76.2	18	125	110	76.5	868
T900-125	125	60	31.5	76	12.7	90	18	125	130	83	900
GX50125	125	62	33	70	12.7	90	22	125	110	78.5	1000
T1000-125	125	70	35	75	16	100	18	125	140	93	1000
T1300-125	125	70	38	80	14	110	18	125	140	88	1300
C125AK4	125	72	35.1	74	16	100	18	125	138	X	1500
T1800-125	125	75	42	82.5	18	120	18	125	160	92.5	1800
C150H4.28	150	36	18	42	8	52	14	85	90	50	280

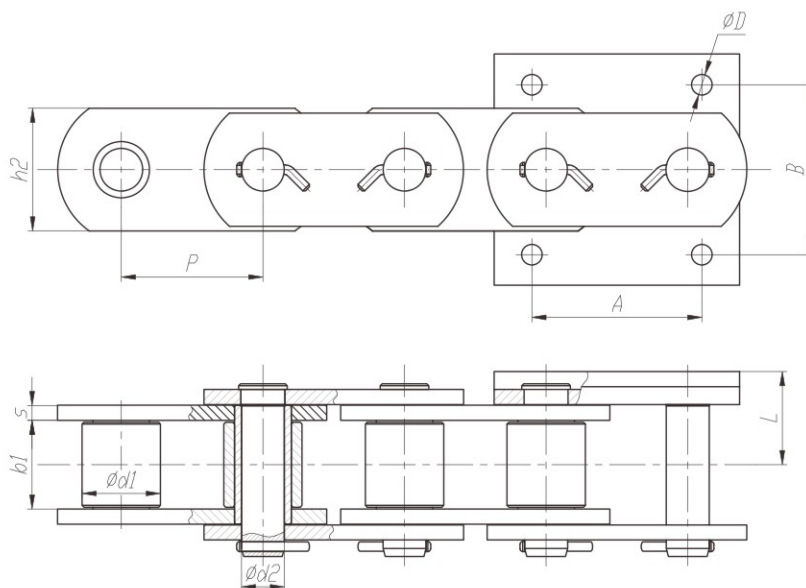


水泥提升机链条

Cement chain of bucket elevator

	大隆链号	Pitch 节距	Roller OD 滚子外径	Pin Dia 销轴直径	inner width between inner links 内节内宽	Sidebar Thickness 链板厚	Sidebar Height 链板高	Attachment Hole 螺栓孔径	bucket size 安装尺寸		attachment distance from center 附板距 中心 L	Break load 破断载荷
		P	D	d	b1	S	H	D2	A	B		(kN)
	T300-150	150	42	21	44	8	60	16	75	100	55	300
	GX26150	150	50.8	24	57	10	75	16	75	110	63.5	550
	GX60150	150	72	38	83	14	110	22	150	140	85	1300
	T1304-150	150	70	42	77	16	125	22	150	150	85	1500
	SSN150H4.15	150	72	40	83	14	120	22	150	150	85	1500
	C150H4.15	150	83	42	85	16	125	22	150	170	X	1500
	T1700-150	150	85	42	88	16	120	26	150	150	98.5	1700
	SSN150H4.18	150	82	42	85	16	125	22	150	170	87	1800
	T1800-150	150	81	45	86	16/18	130	22	190	190	100	1800
	SSN150H4	150	82	50	100	16	140	22	150	175	100	2000
	T400-200	200	53	25	58	10	75	18	100	115	62	400
	C200H4	200	50.8	24	57	10	67	18	100	100	62	456
	C200H4.40	200	42	21	42	8	62	18	125	90	52.5	400
	T380-250	250	48.5	22.23	57.6	10	60	16	140	100	X	380
	T700-250	250	57.2	28	67	12.7	76.2	19	140	100	X	700
	C250H4.75	250	63.5	31.8	67.4	12	90	18	140	100	X	750
	T750-250	250	65	31.8	67	14	90	18	140	100	X	750

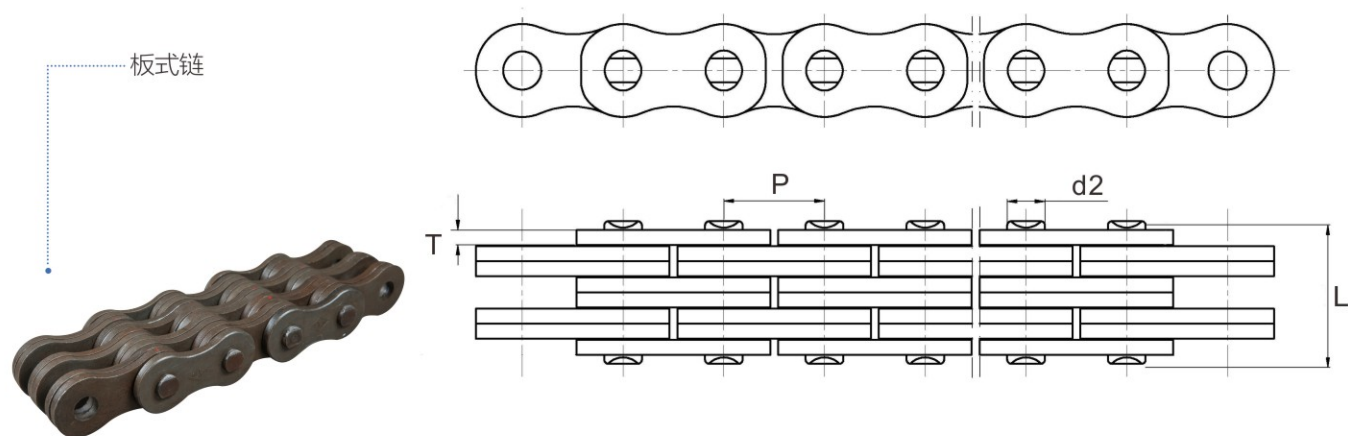
水泥NE提升机链



水泥提升机链条

Cement chain of bucket elevator

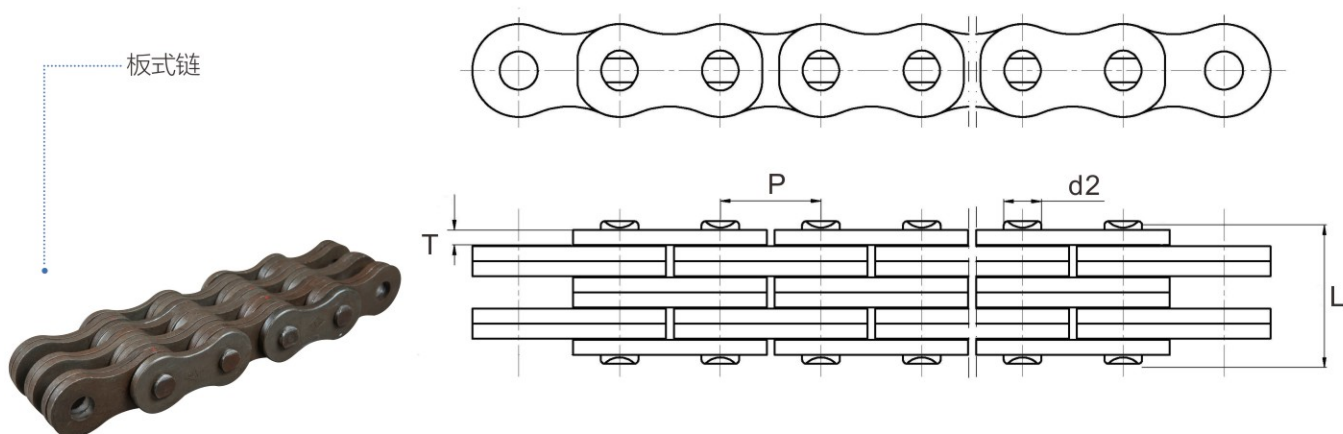
大隆链号	Pitch 节距 P	Roller OD 滚子外径 D	Pin Dia 销轴直径 d	inner width between inner links 内节内宽 b1	Sidebar Thickness 链板厚 S	Sidebar Height 链板高 H	Attachment Hole 螺栓孔径 D2	bucket size 安装尺寸 A B		attachment distance from center 附板距 中心 L	Break load 破断载荷 (kN)
T1000-300	300	70	35	75	16	100	22	170	120	X	1000
FBLT-44.15D	300	70	35	76	16	100	22	150	140	87	1100
NE100	200	44.5	19.1	52	10	60	18	100	80	X	380
NE150	200	48.5	22	58	10	75	18	100	80	X	500
NE200	250	63.5	31.8	67.4	12	90	18	140	100	X	750
NE300	250	70	35	75	16	100	18	140	100	X	1000
NE400	300	75	38.5	82.5	16	115	22	170	120	X	1200
NE600	300	83	42	83	16	125	22	170	135	X	1500



板式链

Leaf Chain

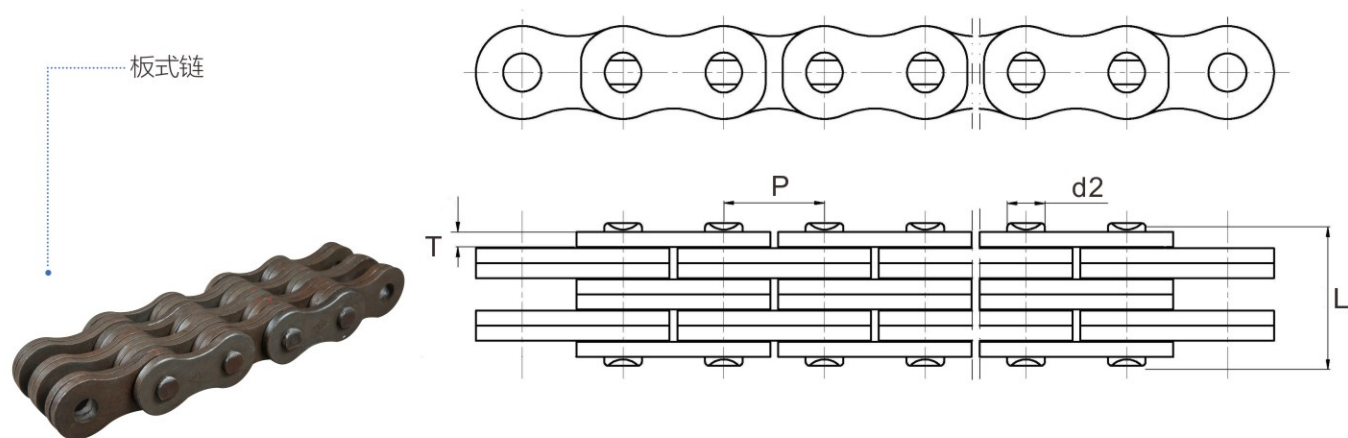
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LH0822	BL422	12.7	2 × 2	2.08	5.09	12.07	11.1	22.2
LH0823	BL423	12.7	2 × 3	2.08	5.09	12.07	13.2	22.2
LH0834	BL434	12.7	3 × 4	2.08	5.09	12.07	17.4	33.4
LH0844	BL444	12.7	4 × 4	2.08	5.09	12.07	19.6	44.5
LH0846	BL446	12.7	4 × 6	2.08	5.09	12.07	23.8	44.5
LH0866	BL466	12.7	6 × 6	2.08	5.09	12.07	28	66.7
LH1022	BL522	15.875	2 × 2	2.48	5.96	15.09	12.9	33.4
LH1023	BL523	15.875	2 × 3	2.48	5.96	15.09	15.4	33.4
LH1034	BL534	15.875	3 × 4	2.48	5.96	15.09	20.4	48.9
LH1044	BL544	15.875	4 × 4	2.48	5.96	15.09	22.8	66.7
LH1046	BL546	15.875	4 × 6	2.48	5.96	15.09	27.7	66.7
LH1066	BL566	15.875	6 × 6	2.48	5.96	15.09	32.7	100.1
LH1222	BL622	19.05	2 × 2	3.3	7.94	18.11	17.4	48.9
LH1223	BL623	19.05	2 × 3	3.3	7.94	18.11	20.8	48.9
LH1234	BL634	19.05	3 × 4	3.3	7.94	18.11	27.5	75.6
LH1244	BL644	19.05	4 × 4	3.3	7.94	18.11	30.8	97.9
LH1246	BL646	19.05	4 × 6	3.3	7.94	18.11	37.5	97.9
LH1266	BL666	19.05	6 × 6	3.3	7.94	18.11	44.2	146.8
LH1622	BL822	25.4	2 × 2	4.09	9.54	24.13	21.4	84.5



板式链

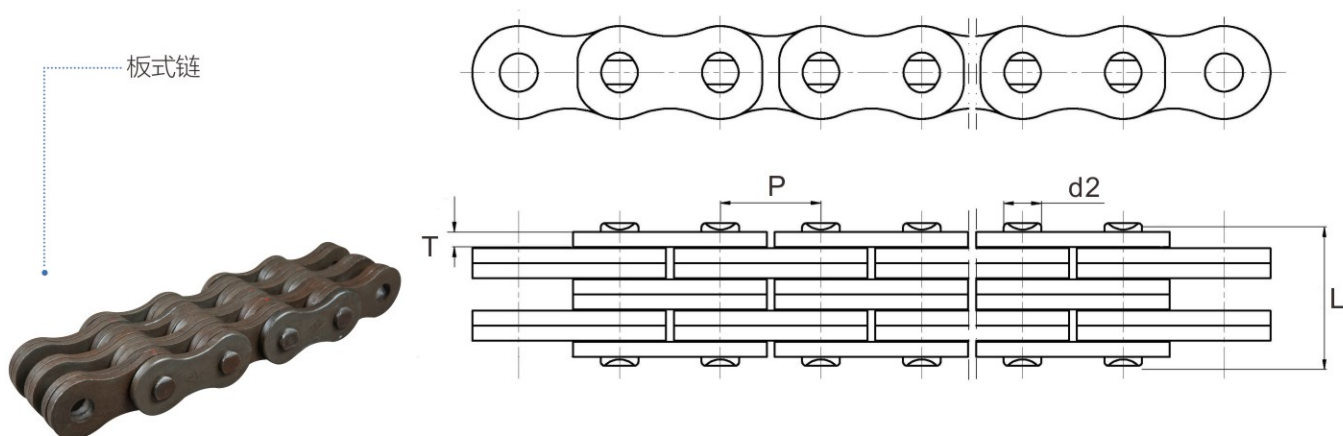
Leaf Chain

大隆链号 TPYE	ASME 链号	Pitch 节距 P mm	Plate lacing 板数组合	Plate thickness 链板厚度 T max mm	Pin diameter 销轴直径 d2 max mm	Plate depth 链板高度 h2 max mm	Pin length 销轴长度 L max mm	Ultimate tensile strength 极限拉伸载荷 Q min kN
LH1623	BL823	25.4	2 × 3	4.09	9.54	24.13	25.5	84.5
LH1634	BL834	25.4	3 × 4	4.09	9.54	24.13	33.8	129
LH1644	BL844	25.4	4 × 4	4.09	9.54	24.13	37.9	169
LH1646	BL846	25.4	4 × 6	4.09	9.54	24.13	46.2	169
LH1666	BL866	25.4	6 × 6	4.09	9.54	24.13	54.5	253.6
LH2022	BL1022	31.75	2 × 2	4.9	11.11	30.18	25.4	115.6
LH2023	BL1023	31.75	2 × 3	4.9	11.11	30.18	30.4	115.6
LH2034	BL1034	31.75	3 × 4	4.9	11.11	30.18	40.3	182.4
LH2044	BL1044	31.75	4 × 4	4.9	11.11	30.18	45.2	231.3
LH2046	BL1046	31.75	4 × 6	4.9	11.11	30.18	55.1	231.3
LH2066	BL1066	31.75	6 × 6	4.9	11.11	30.18	65	347
LH2422	BL1222	38.1	2 × 2	5.77	12.71	36.2	29.7	151.2
LH2423	BL1223	38.1	2 × 3	5.77	12.71	36.2	35.5	151.2
LH2434	BL1234	38.1	3 × 4	5.77	12.71	36.2	47.1	244.6
LH2444	BL1244	38.1	4 × 4	5.77	12.71	36.2	52.9	302.5
LH2446	BL1246	38.1	4 × 6	5.77	12.71	36.2	64.6	302.5
LH2466	BL1266	38.1	6 × 6	5.77	12.71	36.2	76.2	453.7
LH2822	BL1422	44.45	2 × 2	6.6	14.29	42.24	33.6	191.3
LH2823	BL1423	44.45	2 × 3	6.6	14.29	42.24	40.2	191.3



板式链
Leaf Chain

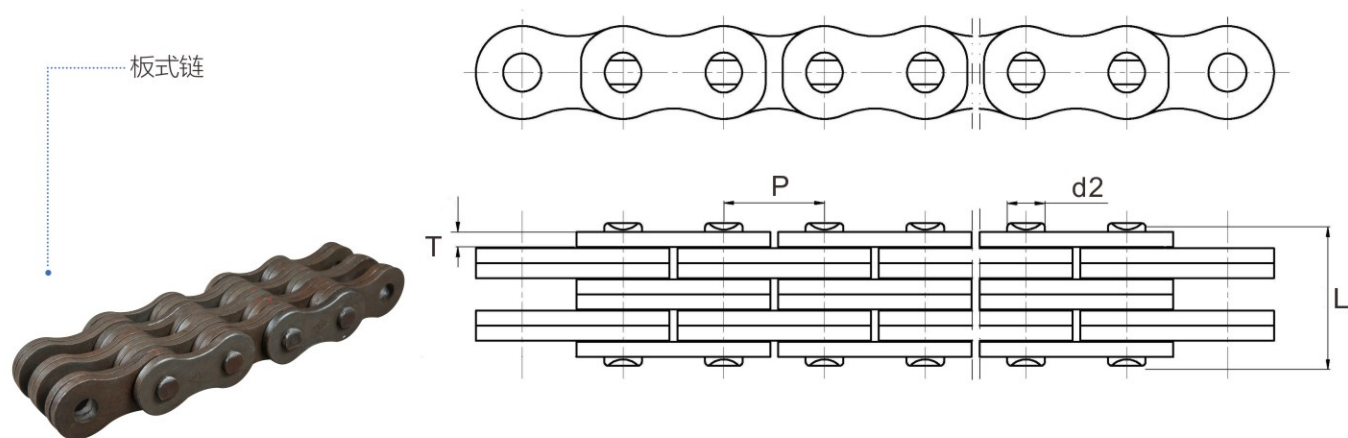
大隆链号 TPYE	ASME 链号	Pitch 节距 P mm	Plate lacing 板数组组合	Plate thickness 链板厚度 T max mm	Pin diameter 销轴直径 d2 max mm	Plate depth 链板高度 h2 max mm	Pin length 销轴长度 L max mm	Ultimate tensile strength 极限拉伸载荷 Q min kN
LH2834	BL1434	44.45	3 × 4	6.6	14.29	42.24	53.4	315.8
LH2844	BL1444	44.45	4 × 4	6.6	14.29	42.24	60.0	382.6
LH2846	BL1446	44.45	4 × 6	6.6	14.29	42.24	73.2	382.6
LH2866	BL1466	44.45	6 × 6	6.6	14.29	42.24	86.4	578.3
LH3222	BL1622	50.8	2 × 2	7.52	17.46	48.26	40.0	289.1
LH3223	BL1623	50.8	2 × 3	7.52	17.46	48.26	46.6	289.1
LH3234	BL1634	50.8	3 × 4	7.52	17.46	48.26	61.8	440.4
LH3244	BL1644	50.8	4 × 4	7.52	17.46	48.26	69.3	578.3
LH3246	BL1646	50.8	4 × 6	7.52	17.46	48.26	84.5	578.3
LH3266	BL1666	50.8	6 × 6	7.52	17.46	48.26	100.0	867.4
LH4022	BL2022	63.5	2 × 2	9.91	23.81	60.33	51.8	433.7
LH4023	BL2023	63.5	2 × 3	9.91	23.81	60.33	61.7	433.7
LH4034	BL2034	63.5	3 × 4	9.91	23.81	60.33	81.7	649.4
LH4044	BL2044	63.5	4 × 4	9.91	23.81	60.33	91.6	867.4
LH4046	BL2046	63.5	4 × 6	9.91	23.81	60.33	111.5	867.4
LH4066	BL2066	63.5	6 × 6	9.91	23.81	60.33	131.4	1301.1



板式链

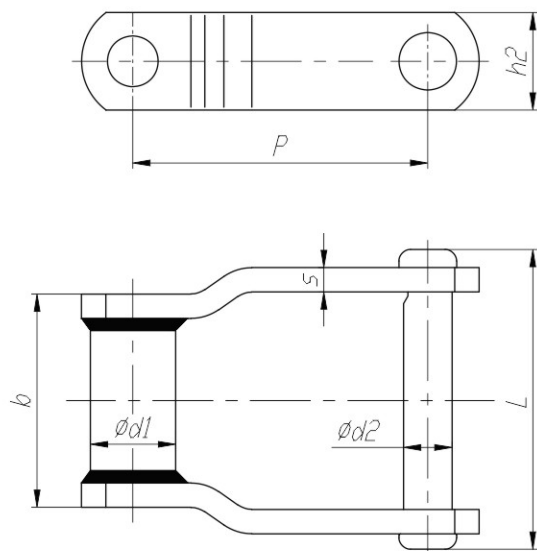
Leaf Chain

大隆链号 TPYE	Pitch 节距 P mm	Plate lacing 板数组合	Plate thickness 链板厚度 T max mm	Pin diameter 销轴直径 d2 max mm	Plate depth 链板高度 h2 max mm	Pin length 销轴长度 L max mm	Ultimate tensile strength 极限拉伸载荷 Q min kN
LL0822		2 × 2				8.5	18
LL0844	12.7	4 × 4	1.55	4.45	10.92	14.6	36
LL0866		6 × 6				20.7	54
LL1022		2 × 2				9.3	22
LL1044	15.875	4 × 4	1.65	5.08	13.72	16.1	44
LL1066		6 × 6				22.9	66
LL1222		2 × 2				10.7	29
LL1244	19.05	4 × 4	1.9	5.72	16.13	18.5	58
LL1266		6 × 6				26.3	87
LL1622		2 × 2				17.2	60
LL1644	25.4	4 × 4	3.2	8.28	21.08	30.2	120
LL1666		6 × 6				43.2	180
LL2022		2 × 2				20.1	95
LL2044	31.75	4 × 4	3.7	10.19	26.42	35.1	190
LL2066		6 × 6				50.1	285
LL2422		2 × 2				28.4	170
LL2444	38.1	4 × 4	5.2	14.63	33.4	49.4	340
LL2466		6 × 6				70.4	510

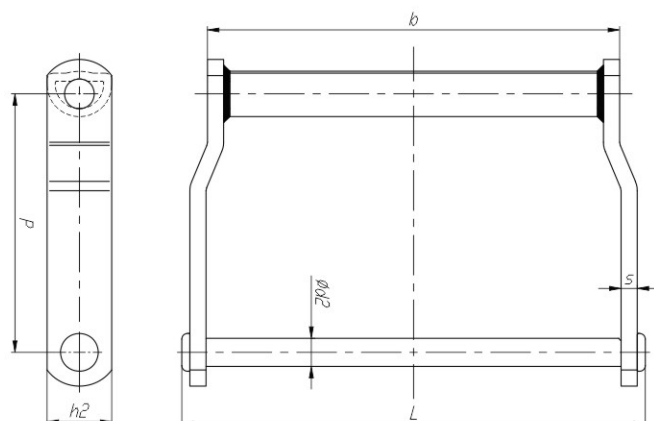


板式链
Leaf Chain

	大隆链号 TPYE	Pitch 节距 P mm	Plate lacing 板数组合	Plate thickness 链板厚度 T max mm	Pin diameter 销轴直径 d2 max mm	Plate depth 链板高度 h2 max mm	Pin length 销轴长度 L max mm	Ultimate tensile strength 极限拉伸载荷 Q min kN
	LL2822		2 × 2				34	200
	LL2844	44.45	4 × 4	6.45	15.9	37.08	60	400
	LL2866		6 × 6				86	600
	LL3222		2 × 2				35	260
	LL3244	50.8	4 × 4	6.45	17.81	42.29	61	520
	LL3266		6 × 6				87	780
	LL4022		2 × 2				44.7	360
	LL4044	63.5	4 × 4	8.25	22.89	52.96	77.9	720
	LL4066		6 × 6				111.1	1080
	LL4822		2 × 2				56.1	560
	LL4844	76.2	4 × 4	10.3	29.24	63.88	97.4	1120
	LI4866		6 × 6				138.9	1680



窄系列焊接链

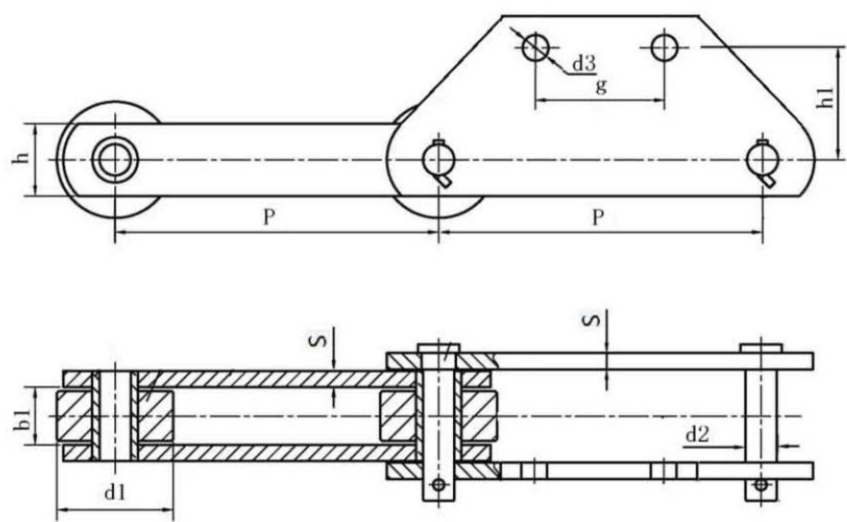


宽系列焊接链

焊接链参数

Technical parameters of welded steel chains

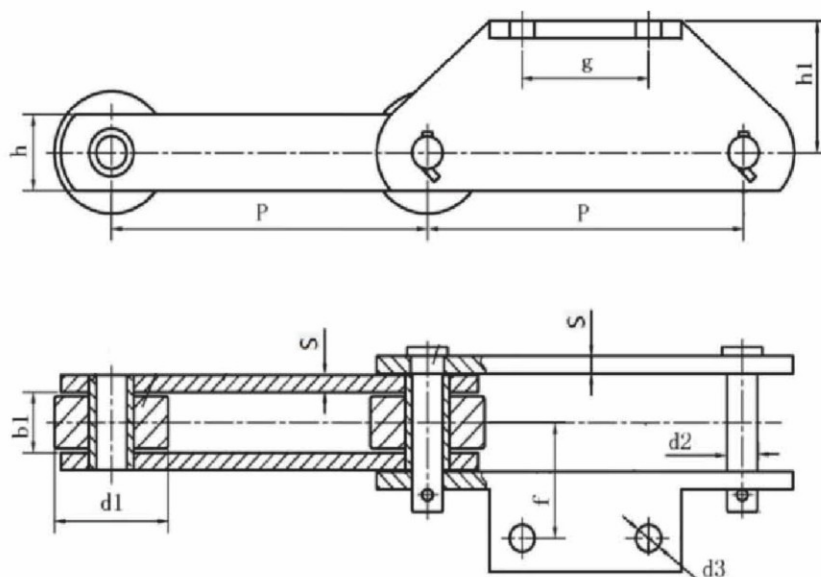
	Actual Part Number 链号	Catalog Part Number	Conv to Links	Links/ FT 节数/英尺	Pitch (in) 节距 (in)	Pitch (mm) 节距 (mm)	Pin diameter (mm) 销轴直径	Bush diameter (mm) 套筒直径	Sibebor thickness (mm) 链板厚度	Sibebor width (mm) 链板宽度	Ultimate Strength Minimums (b) 最小拉伸载荷	Ultimate Strength Minimums (N) 最小拉伸载荷
Narrow mill welded steel chains	WHXR132R	WHX132	0.50	1.98	6.05	153.67	25.40	44.45	12.70	50.80	85000	378000
	WHXR132C	WHX132	0.50	1.98	6.05	153.67	25.40	44.45	12.70	50.80	85000	378000
	WHXR124R	WHX124	0.33	3.00	4.00	101.60	19.05	36.58	9.53	38.10	50500	224000
	WHXR124C	WHX124	0.33	3.00	4.00	101.60	19.05	36.58	9.53	38.10	50500	224000
	WHXR150R	WHX150	0.50	1.98	6.05	153.67	25.40	44.45	12.70	63.50	90000	408000
	WHXR155R	WHX155	0.50	1.98	6.05	153.67	28.70	44.45	14.27	63.50	102000	463000
	WHR78R	WH78	0.22	4.60	2.61	66.27	12.70	22.23	6.35	28.70	24000	107000
	WHR78C	WH78	0.22	4.60	2.61	66.27	12.70	22.23	6.35	28.70	24000	107000
	WHXR157R	WHX157	0.50	1.98	6.05	153.67	28.70	44.45	15.88	63.50	117000	531000
	WHR82R	WH82	0.26	3.90	3.08	78.18	14.27	26.97	6.35	31.75	29500	131000
	WHR82C	WH82	0.26	3.90	3.08	78.18	14.27	26.97	6.35	31.75	29500	131000
	WHXR124HDR@	WHX124HD	0.33	3.00	4.00	101.60	22.35	41.28	12.70	50.80	80000	355000
wide mill welded steel chains	WHXR106R	WHX106	0.50	2.00	6.00	152.40	19.05	36.58	9.53	38.10	50500	224000
	WDH480*301	WDH480	0.67	1.50	8.00	203.20	22.35	-	12.70	50.80	79000	358000
	WDH110*300	WDH110	0.50	2.00	6.00	152.40	19.05	-	9.53	38.10	55000	245000
	WDHR580R	WDH580	0.67	1.50	8.00	203.20	25.40	-	12.70	50.80	108000	481000
	WDH120*300	WDH120	0.50	2.00	6.00	152.40	22.35	-	12.70	50.80	79000	358000



输送链

Conveyor chain

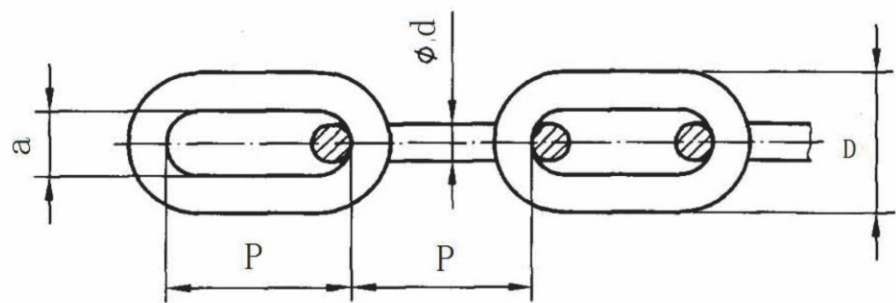
	大隆链号 TPYE	节距 P	滚子 外径 d1	销轴 直径 d2	内节 内宽 b1	链板厚 S	链板高 h	孔径 d3	破断载荷 (min.KN)
	C250ZK2-24	250	70	20	50	8	50	21	240
	C250-Z2-30	250	70	21.2	56	10	62	26	300
	C250ZK2-43	250	80	26	58	10	60	21	430
	C250ZK2-75	250	95	28	55.2	14	75	25	750
	C250ZK2-90	250	90	28	50	14	75	21	900
	C250ZK2-120	250	130	36	67	16	100	25	1200
	C315ZK2-50	315	90	28	55	10	70	18	500
	C315ZK2-90H	315	120	40	55	14	100	25	900
	C315ZK2-90	315	120	36	56	14	85	26	900
	C315ZK2-100	315	120	30	55	14	85	25	1000
	C315ZK2-110	315	120	40	55.5	14	100	26	1100
	C315ZK2-120	315	120	36	65.5	16	105	26	1200
	C315ZK2-130	315	130	36	71	16	100	35	1300
	C315ZK2-150	315	120	40	55.2	14	110	26	1500
	C315ZK2-150H	315	140	42	75	16	110	26	1500
	C400ZK2-150	400	120	40	70	16	100	25	1200
	C500ZK2-150	500	120	40	65	16	110	26	1500



输送链

Conveyor chain

大隆链号 TPYE	节距 P	滚子 外径 d1	销轴 直径 d2	内节 内宽 b1	链板厚 S	链板高 h	平台高 h1	孔径 d3	破断载荷 (min.KN)
C100AK2-31	100	50	25	47	10	65	50	16.5	315
C250K2-24	250	60	18	32	8	50	130	17	240
C250AK2-31	250	50	25	54	8	70	65	18.5	315
C250K2A-45	250	50.8	24	50	10	63.5	130	17	450
C250K2-52	250	60	18	32	16	50	130	17	520
C250AK2-55	250	95	20	49	10	75	150	17	550
C250K2A-65	250	100	30	62	10	80	120	18.5	650
C250AK2-65	250	80	24	46	12	60	150	22	650
C250K2-76	250	90	28	50	16	75	130	25	760
S250AK2-75	250	95	28	55.2	16	75	125	25	750
C250K2-75	250	90	28	50	14	75	130	26	750
C250AK2-95	250	140	36	65	14	100	140	21	950
C250AK2-140	250	140	37	65	14	100	140	21	1400
C315K2-53	315	70	36	55	12	101	91	24	530
C315K2-62	315	120	36	50	12	100	140	21	620
C315K2-65	315	70	36	54	12	102	91	22	650
C400AK2-120	400	120	36.5	65	16	100	165	26	1200



矿用链条

Mining chain

	圆环链规格 d*P (mm)	成品链环 直边直径 d (mm)	节距 p (mm)	最小内宽 a(mm) inner width(min)	最大外宽 D(mm) outer width(max)	圆弧半径 (mm) radius of arc	试验载荷 (KN) breaking load	取小破断 载荷(KN) breaking load	试验载荷最 大伸长率(%) elongation on test	破断载荷最 小伸长率(%) elongation on breaking load
	10x40	10±0.4	40+0.5	12	34	15	85	110	1.4	12
							100	130	1.6	12
	14x50	14±0.4	50±0.5	17	48	22	150	190	1.4	12
							200	250	1.6	12
	18x64	18±0.5	64±0.6	21	60	28	260	320	1.4	12
							330	410	1.6	12
	22x86	22±0.7	86±0.9	26	74	34	380	480	1.4	12
							490	610	1.6	12
	26x92	26±0.8	92±0.9	30	86	40	540	670	1.4	12
							680	850	1.6	12
	30x108	30±0.9	108±1.0	34	98	46	710	890	1.4	12
							900	1130	1.6	12
	34x126	34±1.0	126±1.2	38	109	52	900	1140	1.4	12
							1160	1450	1.6	12
	38x137	38±1.1	137±1.4	42	123	58	1450	1810	1.6	12
	42x146	42±1.3	146±1.5	46	135	64	1770	2220	1.6	12
	48x152	48±1.5	152±1.5	62	163	78	1850	2900	1.6	12

矿用链接环

Mining link ring



链条环规格	b		p		试验负荷B级KN		试验负荷C级KN	
	公称尺寸	极限偏差	公称尺寸	极限偏差				
φ 10X40	12		40	± 0.3	80	100	90	120
φ 14X50	16	± 0.5	50	± 0.5	136	180	170	225
φ 18X64	20		64	± 0.6	232	300	290	370
φ 22X86	23	± 1	86	± 1		415		550
φ 26X92	17		92			575		765



矿用输送链条

Mining conveyor chain



异形附件输送链条

Special shaped accessory conveyor chain

采用优质合金钢材质、精密加工工艺和先进的热处理工艺制造，链条在恶劣的使用环境下有着优秀的耐磨性和良好的抗拉强度，为国外品牌代工多年。

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